# (R)Н' RESONATOR **SPECIFICATION** CERAMIC

#### PART NO.:

#### ZTACC4.0MG

#### ELECTRICAL CHARACTERISTICS

1.	Oscillation Frequency (Fosc)	$4.0 \mathrm{MHz} \pm 0.5\%$
2.	Resonant Impedance ( Ro )	30 Ohm max.
3.	Temperature Characteristics of	$\pm 0.4\%$ max. (-20°C ~ +80°C)
	Oscillation Frequency	
4.	Rating Voltage:	
	D.C. Voltage	6V
	Load Voltage	15Vpp
5.	Insulation Resistance	100 MOhm min. @ 10V DC
6.	Frequency Drift vs Temperature	$< \pm 0.3\%$
7.	Operating Temperature Range	$-20^{\circ}\mathrm{C} \sim +80^{\circ}\mathrm{C}$
8.	Storage Temperature Range	$-55^{\circ}\mathrm{C} \sim +85^{\circ}\mathrm{C}$
9.	Frequency Aging	$\pm 0.3\%$ max. for 10 years

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## Measurement Condition

The reference temperature shall be  $25^{\circ}C \pm 2^{\circ}C$ . The measurement shall be performed at the temperature range of  $5^{\circ}$ C ~  $35^{\circ}$ C unless otherwise the result is doubtful.

## MEASUREMENT CIRCUIT AND EQUIPMENT

Oscillating frequency shall be measured by the standard test circuit.

Resonant impedance shall be measured by HP8751A Network Analyzer.

## **Recommended Reflow Soldering Standard Conditions**





ZTACC	$7.4 \pm 0.3$	$3.4\pm0.3$	$1.8 \pm 0.3$	-	$1.2\pm0.3$	$1.5\pm0.3$	$1.7 \pm 0.3$	$2.5 \pm 0.3$	$4.0\pm0.3$
ZTACS	4.7 ± 0.3	4.1 ± 0.2	1.6 ± 0.3	-	$0.8 \pm 0.4$	1.3 ± 0.2	$0.8 \pm 0.2$	$1.95 \pm 0.2$	5.1 ± 0.2
ZTACV	3.7 ± 0.2	3.1 ± 0.2	$1.2 \pm 0.3$	_	0.7 ± 0.3	1.0 ± 0.2	$0.7\pm0.2$	$1.5 \pm 0.2$	$4.1 \pm 0.2$

## RECOMMENED LAND PATTERN





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# PHYSICAL AND ENVIRONMENTAL CHARACTERISRICS

No	Item	Condition of Test		Performance
110.	Item	Condition	Requirements	
		Keep the resonator at	$40 \pm 2^{\circ}C$ and	
		90~95% RH for 96 $\pm$	4 hours. Then	
1	Humidity	release the resonator	into the room	
		condition for 1 hour p	prior to the	It
		measurement.		
		Subject the resonator	to vibration for 2	
		hours each in X, Y an		
2	Vibration	amplitude of 1.5mm,	shall	
		shall be varied unifor		
		limits of 10~55Hz.		
		Drop the resonator rat	ndomly onto a	
3	Mechanical Shock	wooden floor from th	e height of	fulfill
		100cm 3 times.		5 5
		Passed through the re-		
	Soldering Test	the following condition		
		room temperature for	the	
		measurement.		
4		Temperature at the	Time	
		surface of the		
		substrate:		specifications
		Preheat $150 \pm 5^{\circ}C$	$60 \pm 10$ sec.	
		Peak $240 \pm 5^{\circ}C$	$10 \pm 3$ sec.	
		Subject the resonator	to $80 \pm 5^{\circ}$ C for	
5	High Temperature	$96 \pm 4$ hours. Then release the		in Table 1.
5	Exposure	resonator into the room conditions for		
		1 hour prior to the measurement.		
	Subject the resonator to $-20 \pm 5^{\circ}$ C for			
6	Low Temperature	$96 \pm 4$ hours. Then release the		
	Low remperature	resonator into the roo		
		1 hour prior to the me	asurement.	



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	CERAMIC RI	ESONATOR SPECIFICATIO	N
7	Temperature Cycling	Subject the resonator to -20°C for 30 min. followed by a high temperature of 85°C for 30 min. cycling shall be repeated 5 times with a transfer time of 15 seconds. At the room temperature for 1 hour prior to the measurement.	It shall fulfill the specifications in Table 1.
8	Solderability	Dipped in $230 \pm 5^{\circ}$ C seconds with resin flux (25wt% ethanol solution.)	The terminals shall be at least 95% covered by solder.
9	Board Bending	Mount a glass epoxy board (width = 40mm, thickness = 1.6mm), then bend it to 1mm displacement and keep it for 5 seconds. (See the following figure) $\downarrow$ PRESS HEAD $\downarrow$ PRESS HEAD $\downarrow$ $\downarrow$ $\downarrow$ $\downarrow$ $\downarrow$ $\downarrow$ $\downarrow$ $\downarrow$ $\downarrow$ $\downarrow$	Mechanical damage such as breaks shall not occur.

# TABLE1

Item	Specification
Oscillation Frequency Change	$\Delta$ F/ Fosc $\leq 0.3\%$ max.
Resonant Impedance	Within $\pm$ 10 $\Omega$

# **REVIEW OF SPECIFICATIONS**

When something get doubtful with this specifications, we shall jointly work to get an agreement.



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