SPECIFICATION

CUSTOMER :	
PRODUCT NAME: _	CERAMIC RESONATOR
PART NUMBER:	Z3.58M

1. PART NO. : Z3.58M

SPECIFICATION No.: QJ/A71•04•0403

2. ABSOLUTE MAXIMUM RATINGS

OSCILLATING FREQUENCY : $3.58 \text{Mhz} \pm 0.5\%$

OPERATING TEMPERATURE RANGE : -20°C TO $+85^{\circ}\text{C}$

FREQUENCY DRIFT VERSUS TEMPERATURE : LESS THAN $\pm 0.3\%$

STORAGE TEMPERATURE RANGE : $25\pm5^{\circ}$ C

FREQUENCY AGING (FOR 10 YEARS) : LESS THAN $\pm 0.3\%$

RESONANT IMPEDANCE (Ω) : 30Ω MAX. CAPACITANCE (C) : $22PF \pm 20\%$

3. ENVIRONMENTAL SPECIFICATIONS

ELECTRICAL CHARACTERISTICS CHANGE OF THE RESONATOR SUPPLIED TO THE FOLLOWING TESTS MUST BE LESS THAN VALUES SHOWN IN TABLE.1 WITH THE EXCEPTION OF ITEM 3-7.

TABLE.1

CHARACTERISTICS		MAXIMUM CHANGE
OSCILLATING FREQUENCY	FOSC.	$\pm 0.25\%$ MAX.
RESONANT IMPEDANCE	Ro.	$\pm 10 \Omega$ MAX.
CAPACITANCE	Cd.	\pm 10% MAX.

- 3-1 LOW TEMPERATURE STORAGE: STORED IN -20°C FOR 100 HOURS, AND TAKEN OUT TEMPERATURE FOR 2 HOUR BEFORE MEASUREMENT.
- 3-2 HIGH TEMPERATURE STORAGE: STORED IN +85 °C FOR 100 HOURS, AND THEN TAKEN OUT TO ROOM TEMPERATURE FOR 2 HOUR BEFORE MEASUREMENT.
- 3-3 THERMAL SHOCK TEST: SUBMIT THE RESONATOR TO 10 CYCLES OF THE FOLLOWING SEQUENCE OF CONDITIONS IN AIR;

-20°C FOR 30 MINUTES

+85℃ FOR 30 MINUTES

AND THEN TAKE OUT TO ROOM TEMPERATURE FOR 2 HOUR BEFORE MEASURMEN

3-4 VIBRATION TEST: MOUNT FIXTURE TO A VIBRATION TABLE AND SUBJECT IT TO THE FOLLOWING CONDITIONS IN EACH OF 3 MUTUALLY PERPENDICULAR PLANES.

AMPLITUDE : 1.52 mm DISPLACEMENT

FREQUENCY : 10 TO 55 Hz, RATE OF CHANGE 1.5 Hz / S

DURATION : 1 HOUR IN EACH PLANE

- 3-5 SHOCK TEST: MOUNT THE RESONATOR BODY ON THE SHOCK PLATFORM AND SUBJECT IT TO THE FOLLOWING 3 SHOCK PULSES IN EACH DIRECTION OF 3 MUTUALLY PERPENDICULAR PLANES. (18 SHOCK PULSES)
- 3-6 HUMIDITY TEST : STORED IN 95% AT 40 $^{\circ}$ C $\pm 2^{\circ}$ C FOR 100 HOURS, AND THEN TAKEN OUT TO ROOM TEMPERATURE FOR 2 HOUR BEFORE MEASUREMENT.
- 3-7 SOLDERABILITY:DIPPED IN 250°C MELTED SOLDER BATH TO A POINT 1.5mm FROM RESONATOR BODY FOR 3 SECONDS.

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THE TERMINALS SHALL BE AT LEAST 95% COVERED BY SOLDER COATING.

3-8 SOLDERING TEST: DIPPED IN $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$ MELTED SOLDER TO A POINT 2.0/0.5mm FROM RESONATOR BODY FOR $10^{\circ}\pm 1^{\circ}$ SECONDS (OR $360^{\circ}\text{C} \pm 10^{\circ}\text{C}$ MELTED SOLDER TO A POINT 2.0° / 1.5° mm FROM RESONATOR BODY FOR $3\pm 1^{\circ}$ SECONDS), AND THEN TAKEN OUT TO ROOM TEMPERATURE FOR 2 HOUR BEFORE MEASUREMENT.

3-9 LEAD RESTRAINT:

- 3-9-1 TERMINAL TENSILE STRENGTH: SPECIFIED FORCE OF 4.9N APPLIED TO THE TERMINAL IN THE DIRECTION OF AXIS OF TERMINATION.
- 3-9-2 TERMINAL BENDING STRENGTH: A SPECIFIED LOAD OF 2.45N SUSPENDED FROM

THE TERMINAL ,THEN SLOWLY INCLINED THE RESONATOR BODY SO AS TO BEND.

THE TERMINAL THROUGH 90°, AND THEN RETURN TO NORMAL POSITION. THE CONSECUTIVE BE DONE IN THE OPPOSITE DIRECTION.

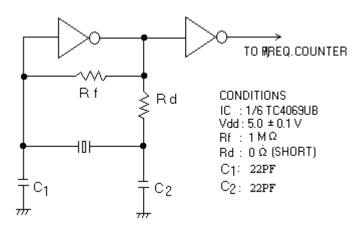
4. PACKAGE FORM

MIMIMUM PACKAGING UNIT: 500PCS. (A VINYL BAG)

SHIPPING CARTON (SMALL): 500 * 4 = 2,000PCS

SHIPPING CARTON (LARGE): 2000 * 20 = 40,000PCS (27cm*27cm *22.5cm)

5. MEASUREMENT CIRCUIT



- 6. SUGGESTIONS HOW TO USE CERAMIC RESONATORS
- 6-1 TERMINAL BENDING LIMIT

TERMINAL BENDING FOR THIS PRODUCT SHOULD BE WITHIN ENVIRONMENTAL SPECIFICATIONS (BENDING TIMES AND BENDING LOAD)

6-2 HOW TO WASH

THIS PRODUCT IS NOT HERMETIC CONSTITUTED, CANNOT BE WASHED BY ACIDIC OR ALKALINE IONIC SOLUTION.

6-3 TREATMENT OF FALLING PARTS

IN CASE OF FALLING TO THE FLOOR FROM WORKING TABLE, PLEASE REFRAIN FROM USING IT, AS THE POSSIBILITY OF LEAD BENDING OF UNEXPECTED SHOCK.

- 6-4 REQUIREMENT AND REPLACEMENT BY SOLDERING
 - 6-4-1 SOLDERING IRON TEMPERATURE: LOWER THAN 360°C
 - 6-4-2 HEATING TIME : TOTAL ACCUMULATION OF HEATING TIME SHOULD BE LESS THAN 10 SECONDS

7. DIMENSIONS(mm)

