

- ⊕ REPRESENTS A CRITICAL DIMENSION.
- MINIMUM PUSHOUT FORCE: .50 LBS.
- COPLANARITY TO BE:
-DH: -36 THRU -28 POS: .008[0.20]
-02 THRU -27 POS: .006[0.15]
-SV, -SH: -02 THRU 36 POS: .006 (FULL STRIP STOCK: .008).
- PACKAGE IN TUBES PER SHT 4, TABLE 2. ALL OTHER POSITIONS BULK PACKAGE.
- MAXIMUM CUT FLASH: .015[0.38].
- NOTCH OF PPP-12 TO BE ORIENTED TOWARD SAME END AS POSITION 1.
- ROWS TO BE WITHIN .004[0.10] OF ONE ANOTHER.
- 36 MAX POSITION AVAILABLE, -50 FOR STOCK ONLY.
- TAIL SIDE ENDWALL AFTER CUTTING: .019[0.48]±.005[0.13]
- DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
- FOR -SV TAIL STYLE: EVEN CUTS LOSE 2 POSITIONS PER CUT; ODD CUTS LOSE 1 POSITION PER CUT.
- IF POLARIZATION OCCURS AT CENTER POSITION(S) OF BODY, MOVE PICK & PLACE PAD LEFT OR RIGHT TO NEXT AVAILABLE POSITION.
- THIS DIMENSION IS TO BE MEASURED RELATIVE TO DATUM -Z-.
- CHAMFERED END WALL MAY OR MAY NOT BE ON CUT TO POSITION PARTS.
- ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.
- ATTACH LABEL TO EACH REEL.

DO NOT SCALE FROM THIS PRINT

SSM-1XX-XXX-XX-XX-XX-X-XX

No OF POSITIONS

-02 THRU -36
(SEE NOTE 8)

PLATING SPECIFICATION

- S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
- L: 10μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
- T: MATTE TIN ON CONTACT AND TAIL.
- F: 3μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
- STL: 30μ" SELECTIVE GOLD IN CONTACT AREA, TIN/LEAD (90/10) ON TAIL.
- H: 30μ" SELECTIVE GOLD IN CONTACT AREA, 3μ" SELECTIVE GOLD ON TAIL.
- LM: 10μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
- TM: MATTE TIN ON CONTACT AND TAIL.
- FM: 3μ" SELECTIVE GOLD IN CONTACT

PACKAGING

- BLANK: TUBES (SEE NOTES 4 & 15)
- TR: TAPE AND REEL (SEE NOTES 15 & 16)
- FR: FULL REEL QTY. TAPE & REEL (SEE NOTES 15 & 16)
- (-XR AVAILABLE FOR 29 POS MAX)

OPTION

- P: PICK AND PLACE PAD (ONLY AVAILABLE ON -SV, USE PPP-12, SEE FIG 6, SHT 3) (SEE NOTE 12)
- K: POLYIMIDE FILM PAD (SEE FIG 5, SHT 2) (USE K-DOT-.138-.250-.005) (NOT AVAILABLE ON -SH AND -DH)

POLARIZATION OPTION

- XX: POSITION TO BE POLARIZED (USE PK-06-N, SEE FIG 7, SHT 3 FOR POLARIZATION POSITIONS) (NOT AVAILABLE FOR -BE OPTION)

MOUNTING OPTION

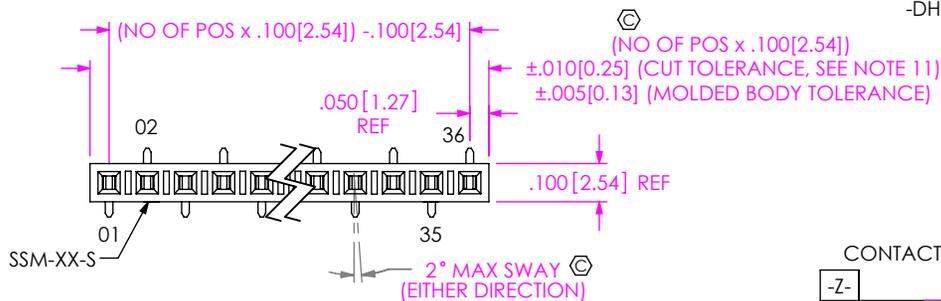
- LC: LOCKING CLIP (USE LC-05-TM, SEE NOTE 10) (FOR -SH AND -DH USE MOLDED TO POSITION BODIES) (-02 POS NOT AVAILABLE FOR -DH OPTION)

TAIL SPECIFICATION

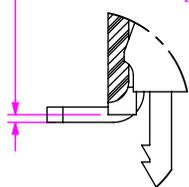
- SV: SINGLE VERTICAL (SEE FIG 1) (USE SSM-XX-S)
- SH: SINGLE HORIZONTAL (SEE FIG 3, SHT 2) (USE SSM-XX-SH)
- DH: DOUBLE HORIZONTAL (SEE FIG 4, SHT 3) (USE BCH-XX-D)

OPTION

- BE: BOTTOM ENTRY (ONLY AVAILABLE ON -SV) (USE SSM-XX-S-BE) (SEE FIG 2, SHT 2)



FLUSH TO .005[0.13] MAX



DETAIL 'D'
SCALE 8:1

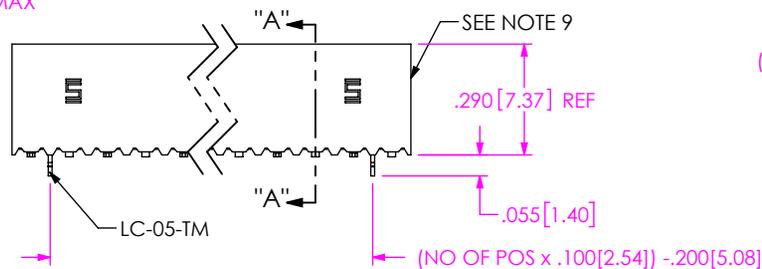
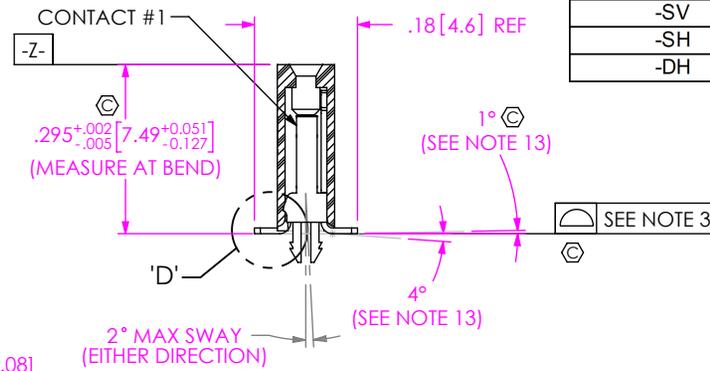
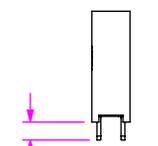


FIG 1
-SV: SINGLE VERTICAL ROW
(SSM-1XX-XXX-SV-LC SHOWN)



SECTION "A"-"A"
SCALE 3:1



-SV IN-PROCESS

BODY/LEAD STYLE	CONTACT #1	CONTACT #2
-SV	C-95-02-X	N/A
-SH	C-58-06-X	N/A
-DH	C-58-08-X	C-58-07-X

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [0.3] 2°
.XXX: ±.005 [0.13]
.XXXX: ±.0020 [0.051]

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e-Mail info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: LCP, UL 94 VO, COLOR: BLACK
CONTACT: PHOS BRONZE

DESCRIPTION:
.100[2.54] C.L. SURFACE MOUNT SOCKET STRIP

DWG. NO.
SSM-1XX-XXX-XX-XX-XX-XX-X-XX

BY: KOLB 09/11/1998 SHEET 1 OF 4

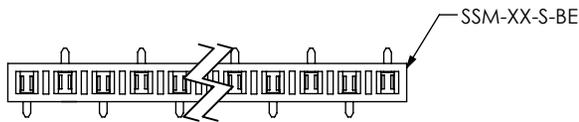


FIG 2
 -SV-BE: SINGLE VERTICAL ROW BOTTOM ENTRY
 (SSM-1XX-XXX-SV-BE SHOWN)
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

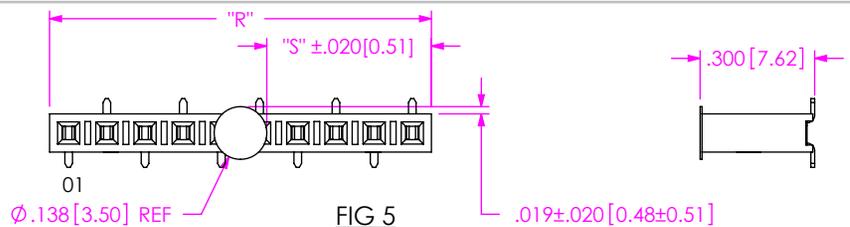
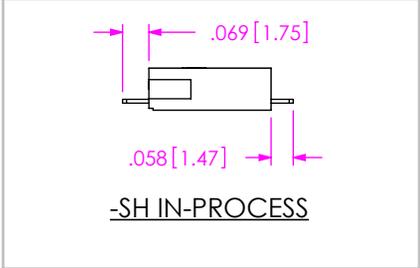
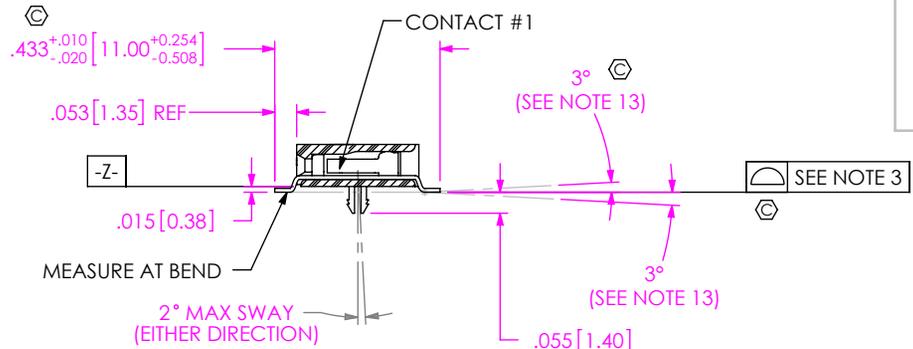
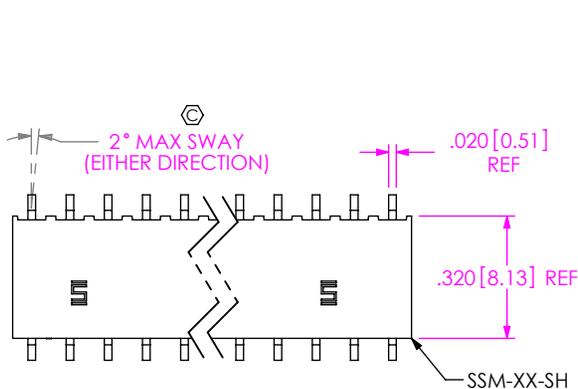


FIG 5
 -K: KAPTON PAD
 (SSM-110-XXX-SV-K SHOWN)
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
 "R" = SEE FIG 1, SHEET 1 FOR OAL
 "S" = "R"/2 - .0689 [1.750]



SECTION "B"-"B"

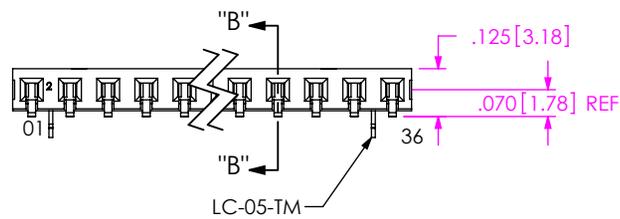


FIG 3
 -SH: SINGLE HORIZONTAL
 (SSM-136-XXX-SH-LC SHOWN)
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

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SHEET SCALE: 2:1



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 e-Mail info@SAMTEC.com code 55322

DESCRIPTION:	.100 [2.54] C.L. SURFACE MOUNT SOCKET STRIP
DWG. NO.	SSM-1XX-XXX-XX-XX-XX-XX-X-XX
BY:	KOLB 09/11/1998 SHEET 2 OF 4

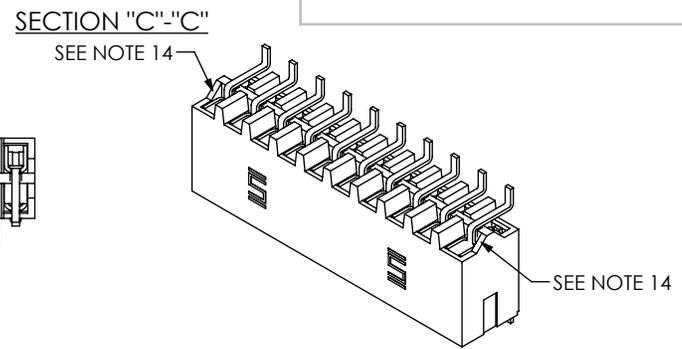
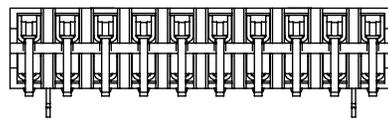
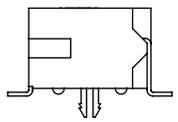
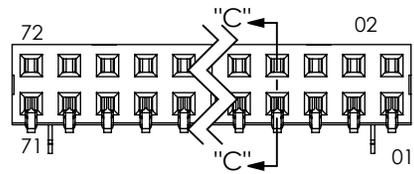
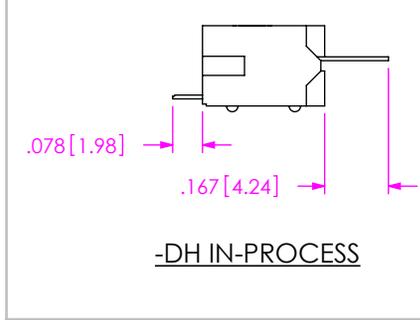
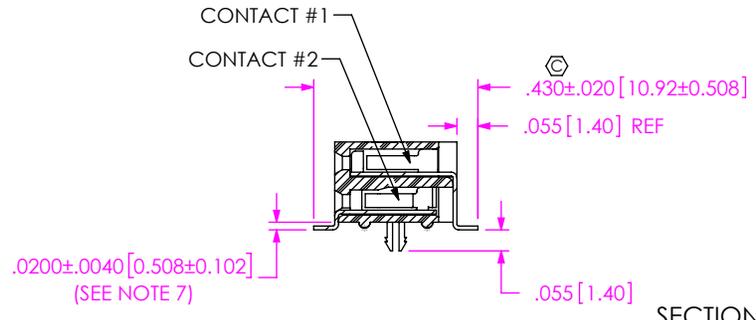
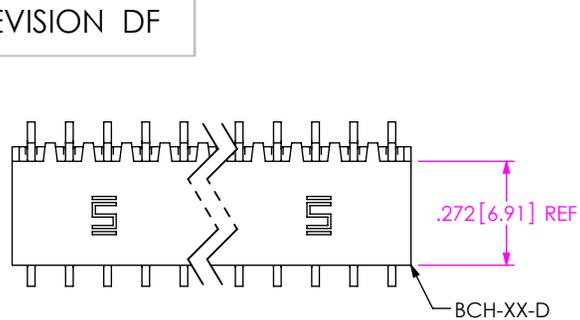


FIG 4
-DH: DOUBLE HORIZONTAL
(SSM-1XX-XXX-DH-LC SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 3)

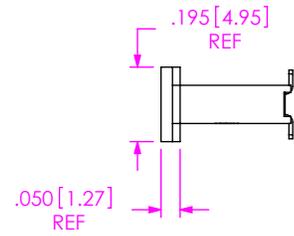
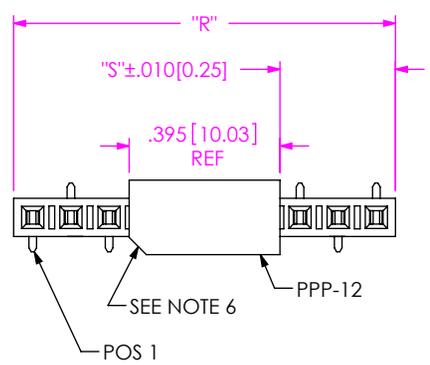


FIG 6
-P: PICK AND PLACE PAD
(SSM-110-XXX-SV-P SHOWN)
-02 AND -03 POS NOT AVAILABLE WITH POLARIZATION
-04 POS - CANNOT OFFER IF POLARIZATION IS POS 2 OR 3
-05 POS - CANNOT OFFER IF POLARIZATION IS POS 3
*MUST USE TR ON POS 2 & 3
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
"R" = SEE FIG 1, SHEET 1 FOR OAL
"S" = IF NO OF POS IS EVEN: "R"/2 - .1975 [5.017]
IF NO OF POS IS ODD: "R"/2 - .2475 [6.287]

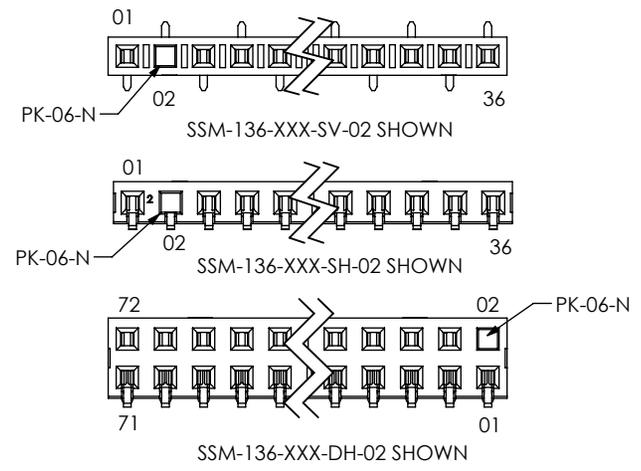


FIG 7
POLARIZATION
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

IF CENTER POS IS POLARIZED, USE TABLE BELOW

NO OF POS	DIRECTION PAD MOVED (1 POS TO NEXT AVAIL)	MIN POS	FORMULA
EVEN	LEFT	6	"S" = "R"/2 - .0975 [2.477]
EVEN	RIGHT	6	"S" = "R"/2 - .2975 [7.557]
ODD	LEFT	5	"S" = "R"/2 - .1475 [3.747]
ODD	RIGHT	7	"S" = "R"/2 - .3475 [8.827]

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SHEET SCALE: 3:2

DESCRIPTION:
.100 [2.54] C.L. SURFACE MOUNT SOCKET STRIP
DWG. NO.
SSM-1XX-XXX-XX-XX-XX-XX-X-XX
BY: KOLB 09/11/1998 SHEET 3 OF 4

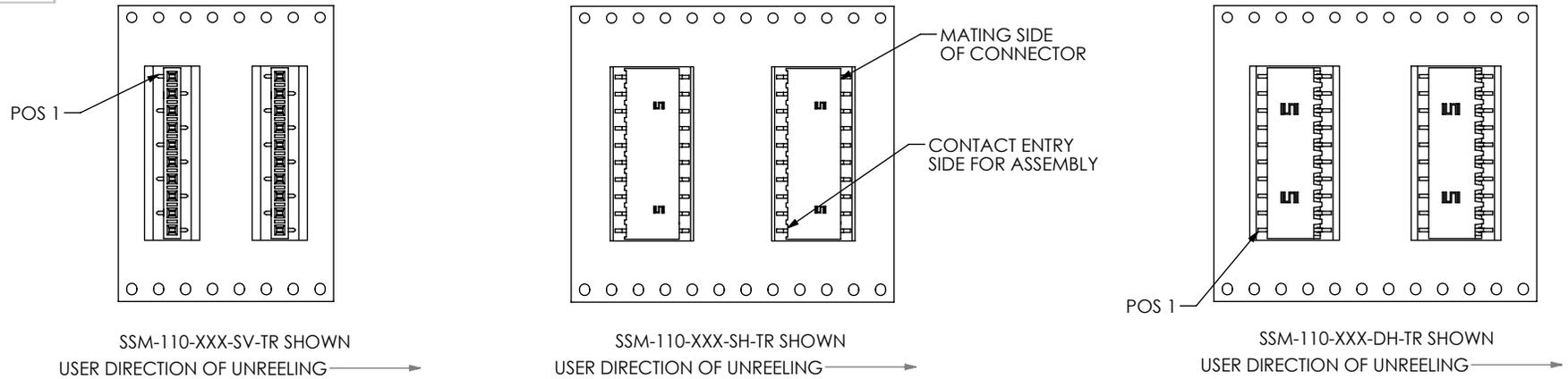


FIG 8
-TR: TAPE AND REEL
SCALE 1:1

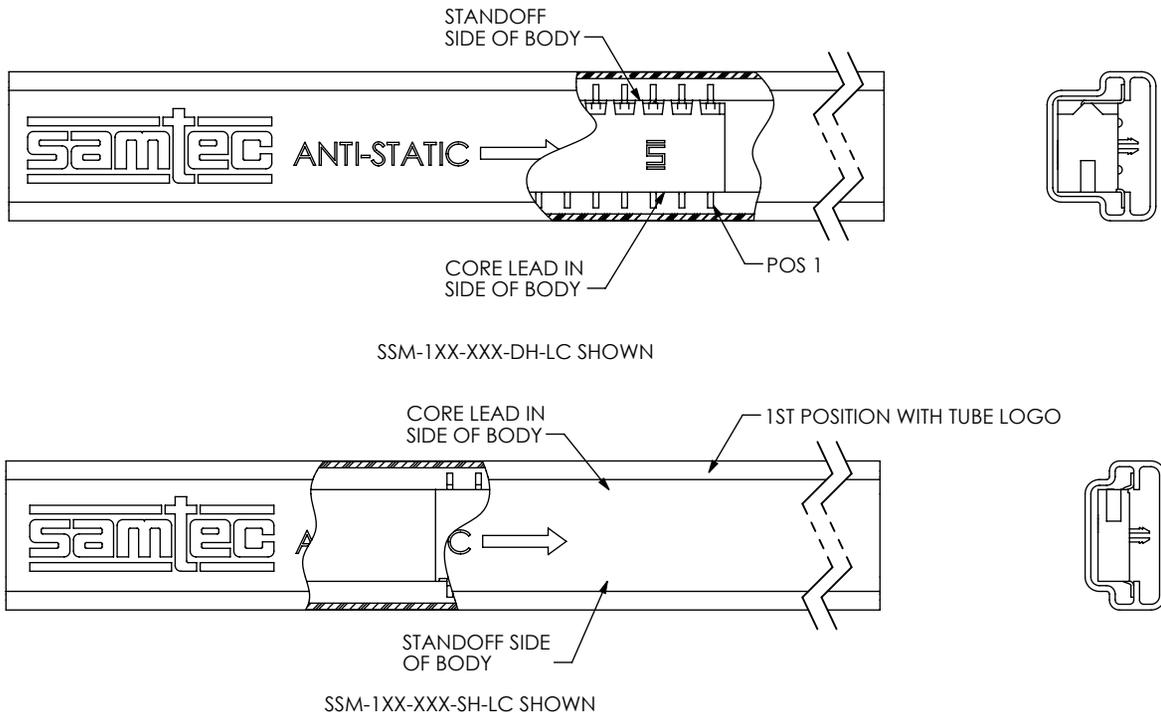


FIG 9
TUBE VIEWS

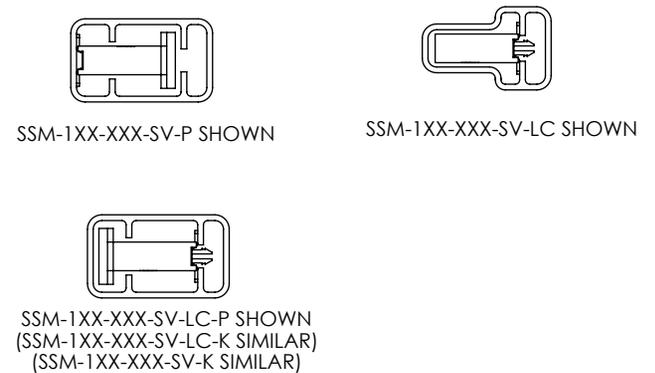


TABLE 2			
PART NUMBER	TUBE	PLUG	POS TO BE TUBED (SEE NOTE 4)
SSM-SV	PT-1-24-05-15	TP-24 (2)	03-36
SSM-SV-LC			02-36
SSM-SV-P			04-36
SSM-SV-K	PT-1-24-02-15	TP-03 (2)	03-36
SSM-SV-LC-P			04-36
SSM-SH	PT-1-24-07-15	TP-03 (2)	02-36
SSM-DH	PT-1-24-06-15	TP-07 (2)	02-36

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SHEET SCALE: 3:2



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SSM-1XX-XXX-XX-XX-XX-XX-X-XX

BY: KOLB 09/11/1998 SHEET 4 OF 4