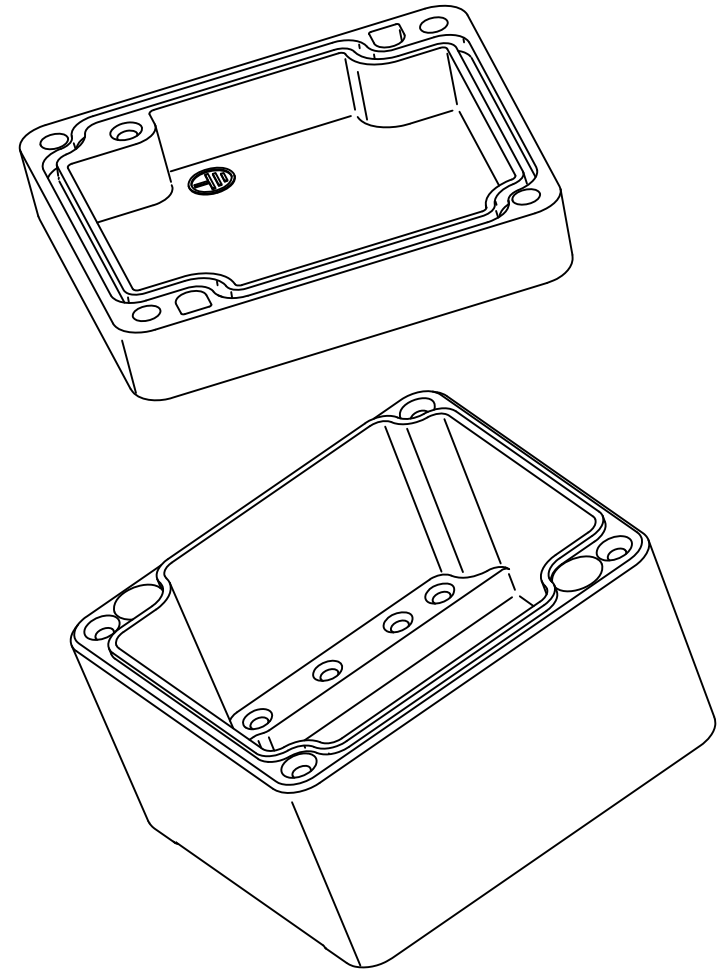
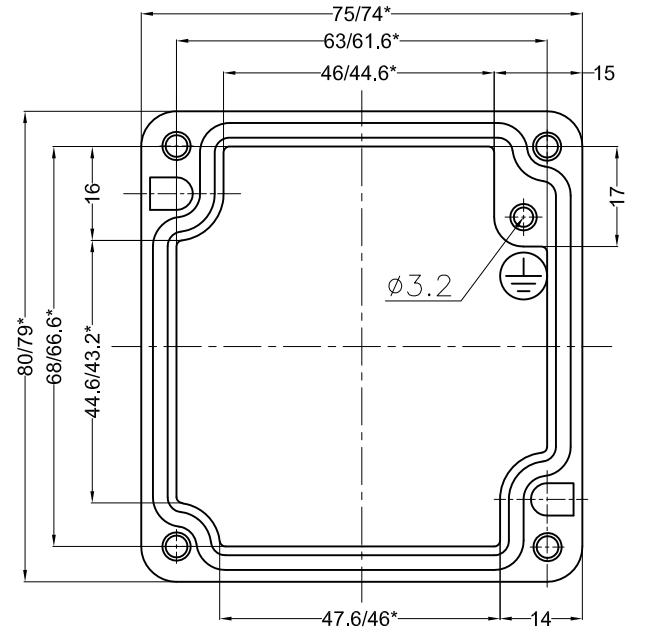


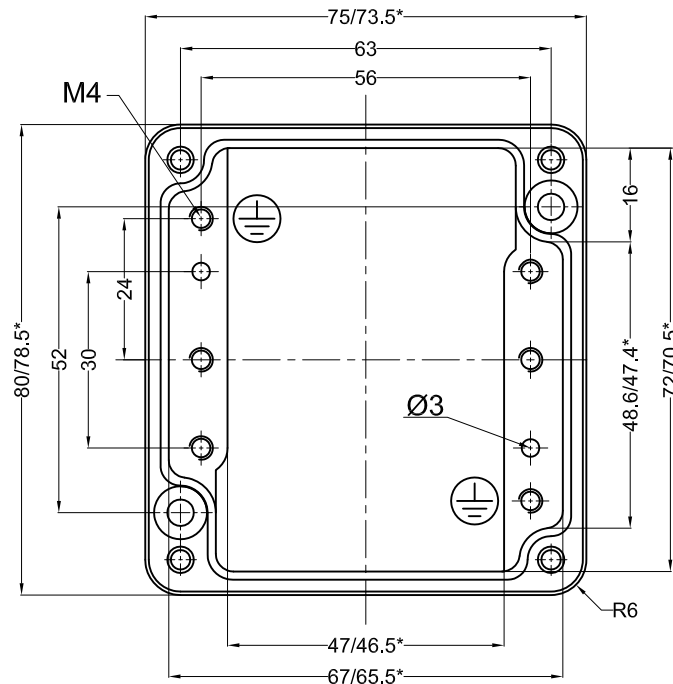
* = Conical form tapering downward.
Untoleranced dimensions per GTA 13/5 DIN 1688



LID



BASE



NOTE :-

- 1) SHRINKAGE 0.5%
- 2) THEORITICAL VOLUME -
- 3) EJECTOR PIN DEPTH 0.1 - 0.5mm
- 4) NON DIMENSIONAL RADIUS - 0.5mm
- 5) ALL EDGES ARE BURR FREE
- 6) FUNCTIONALLY CO-ORDINATED
- 7) TOLERANCE AS PER DIN 1688 (GTA 4) STD.

8) Draft angle : out side max.2° , inside max.3°

- 9)  =Functions-dimensions to be checked
(TOLERANCE $\pm 0.10\text{mm}$)

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