# C4G, Axial Round, 250 - 850 VDC/160 - 450 VAC



#### **Overview**

The C4G capacitor is a polypropylene metallized film capacitor with a polyester tape wrapping filled with resin, and uses tinned copper wires.

# **Applications**

Typical applications include clamping, blocking, coupling/decoupling, AC harmonic filtering, and low power.

### **Benefits**

- · Self-healing
- Low loss
- · High ripple current
- · High contact reliability
- · Suitable for high frequency applications
- PP metallized

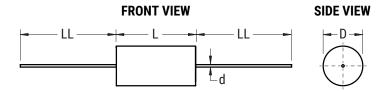


# **Part Number System**

C4	G	Α	D	U	В	4100	AA	4	J
Series	Туре	Fire Protection	Rated Voltage (VDC)	Insulation	Lead Diameter (mm)	Capacitance Code (pF)	Packaging	Capacitor Length (mm)	Tolerance
C4 = MKP Capacitors	G = Round body, switching application	A = No fire retardant S = Fire retardant (on request)	D = 250 F = 400 H = 600 J = 700 M = 850	U = Polyester tape and resin protection 0 = Uninsulated (upon request, but not in combination with Fire Protection "S")	B = 0.8 C = 1.0 D = 1.2	Digits 2 – 4 indicate the first three digits of the capacitance value. First digit indicates the number of zeros to be added.	AA = Bulk (Bag) - straight leads see Dimensions Table	4 = 20.5 5 = 28 0 = 33 1 = 44 3 = 58	J = 5% K = 10%



## **Dimensions - Millimeters**



D	L	d	LL	
Maximum	Maximum	Nominal	±5	
11	20.5	0.8	40	
9.5	28	0.8	40	
10 - 13	33	0.8	40	
13.5 - 20.5	33	1	40	
18 - 22.5	44	1	40	
23.5 - 33	44	1.2	40	
28 - 35	58	1.2	40	

# Qualification

Reference Standards	VDE 0560, IEC 61071, EN 61071
Application Class (DIN 40040)	GPE/LS
Vibration Strength	DIN 40040, Table 6, Class V



# **Performance Characteristics**

Temperature Range	-40°C to +85°C
Maximum Permissible Ambient Temperature	+70°C
IEC Climatic Category	40/85/56 according to IEC 68-1
Peak Non-Repetitive Maximum Current	I <sub>PKR</sub> x 1.5
Test Voltage Terminal to Terminal (VTT)	2 V <sub>n</sub> for 10 seconds
Test Voltage Terminal to Case (VTC)	3 k VDC 50 Hz for 60 seconds
Insulation Resistance Test Conditions	Temperature: +25°C ±5% Voltage charge time: 1 minute Test voltage: 100 VDC Typical value (Ris x C): 3,000 seconds
Dissipation Factor (DF)	≤ 5 x 10 <sup>-4</sup> at 1 kHz and 20°C
Capacitance Deviation in Operating Temperature Range of -40°C to +85°C	±1.5% maximum on capacitance value measured at +20°C
Life Expectancy	≥ 30,000 hours at V <sub>RMS</sub> , ≥ 100,000 hours at V <sub>n</sub>
Failure Quota	300/109 components per hour
Change of Capacitance vs. Operating Time	-3% after 30,000 hours at V <sub>RMS</sub> or after 100,000 hours at V <sub>n</sub>
Protection	Polyester wrapping with epoxy resin fill
Flame Retardant (IEC 384-1)	Standard execution: non-flame retardant On request: flame retardant execution Category C
Leads	Tinned copper (lead content = 5%)
Installation	Any position
	Test Conditions
	Relative humidity: 93% ±2%
	Temperature: +40°C
Damp Heat Test	Test duration: 56 days
Dump fleat fest	Capacitance change: ≤ ±5%
	DF change: ≤ 50% of nominal value at 1 kHz
	Insulation resistance: ≥ 50% of limit value



# **Table 1 - Ratings & Part Number Reference**

Cap Value	VDC	VAC	Peak VDC	Maximum Dimensions (mm)		Ripple Current	• •	ESR (Maximum)	dV/dt (V/	Packaging Quantity	Part Number	
(μF)			VDC	D	ш	100 kHz 70°C (A)	(A)	100 kHz (mΩ)	μs)	Qualitity		
1	250	160	400	11	20.5	6	60	6.7	60	500	C4G(1)D(2)B4100AA4(3)	
2.2	250	160	400	11.5	33	6	66	10.9	30	300	C4G(1)D(2)B4220AA0(3)	
2.5 3	250 250	160 160	400 400	12 13.5	33 33	7 8	75 90	9.8 8.2	30 30	300 250	C4G(1)D(2)B4250AA0(3) C4G(1)D(2)C4300AA0(3)	
3.3	250	160	400	14	33	9	99	7.5	30	250	C4G(1)D(2)C4330AA0(3)	
4	250	160	400	15.5	33	9	120	6.4	30	200	C4G(1)D(2)C4400AA0(3)	
5	250	160	400	17	33	9	150	5.4	30	150	C4G(1)D(2)C4500AA0(3)	
6.8	250	160	400	19.5	33	9	204	4.4	30	100	C4G(1)D(2)C4680AA0(3)	
10	250	160	400	20	44	9	200	5.3	20	100	C4G(1)D(2)C5100AA1(3)	
15 20	250 250	160 160	400 400	24.5 28	44 44	12 12	300 400	3.9 3.4	20 20	50 50	C4G(1)D(2)D5150AA1(3) C4G(1)D(2)D5200AA1(3)	
25	250	160	400	31	44	12	500	3.4	20	50	C4G(1)D(2)D5250AA1(3)	
30	250	160	400	29	58	12	450	4	15	30	C4G(1)D(2)D5300AA3(3)	
40	250	160	400	33.5	58	12	600	3.5	15	30	C4G(1)D(2)D5400AA3(3)	
0.47	400	250	600	9.5	28	6	28	11.1	60	600	C4G(1)F(2)B3470AA5(3)	
0.68	400	250	600	10	33	6	31	11.7	45	400	C4G(1)F(2)B3680AA0(3)	
1 1.5	400	250	600	12	33	7 9	45	8.3 5.8	45	300 200	C4G(1)F(2)B4100AA0(3)	
2	400 400	250 250	600 600	14.5 16.5	33 33	9	68 90	3.8 4.7	45 45	200	C4G(1)F(2)C4150AA0(3) C4G(1)F(2)C4200AA0(3)	
2.2	400	250	600	17.5	33	9	99	4.4	45	150	C4G(1)F(2)C4220AA0(3)	
2.5	400	250	600	18.5	33	9	113	4	45	150	C4G(1)F(2)C4250AA0(3)	
3	400	250	600	20	33	9	135	3.6	45	100	C4G(1)F(2)C4300AA0(3)	
3.3	400	250	600	18	44	9	99	5.2	30	100	C4G(1)F(2)C4330AA1(3)	
4	400	250	600	19.5	44	9	120	4.6	30	100	C4G(1)F(2)C4400AA1(3)	
4.7 5	400 400	250 250	600 600	21 21.5	44 44	9 9	141 150	4.1 4	30 30	100 100	C4G(1)F(2)C4470AA1(3) C4G(1)F(2)C4500AA1(3)	
6.8	400	250	600	25	44	12	204	3.2	30	50	C4G(1)F(2)D4680AA1(3)	
10	400	250	600	30	44	12	300	2.7	30	50	C4G(1)F(2)D5100AA1(3)	
15	400	250	600	31.5	58	12	300	4.8	20	30	C4G(1)F(2)D5150AA3(3)	
20	400	250	600	35	58	12	400	4	20	30	C4G(1)F(2)D5200AA3(3)	
0.47	600	330	800	11	33	6	28	13.1	60	300	C4G(1)H(2)B3470AA0(3)	
0.68 1	600 600	330 330	800 800	13 15.5	33 33	7 9	41 60	9.4 6.6	60 60	300 200	C4G(1)H(2)B3680AA0(3) C4G(1)H(2)C4100AA0(3)	
2	600	330	800	18.5	44	9	80	6.3	40	100	C4G(1)H(2)C4200AA1(3)	
2.2	600	330	800	19.5	44	9	88	5.2	40	100	C4G(1)H(2)C4220AA1(3)	
3	600	330	800	22.5	44	9	120	4.8	40	70	C4G(1)H(2)C4300AA1(3)	
3.3	600	330	800	23.5	44	12	132	4.3	40	70	C4G(1)H(2)D4330AA1(3)	
4	600	330	800	25.5	44	12	160	3.8	40	50	C4G(1)H(2)D4400AA1(3)	
4.7 5	600 600	330 330	800 800	27.5 28.5	44 44	12 12	188 200	3.5 3.4	40 40	50 50	C4G(1)H(2)D4470AA1(3) C4G(1)H(2)D4500AA1(3)	
6.8	600	330	800	28.5	58	12	204	6.8	30	30	C4G(1)H(2)D4680AA3(3)	
10	600	330	800	34.5	58	12	300	5.3	30	30	C4G(1)H(2)D5100AA3(3)	
0.47	700	400	1,000	14.5	33	8	38	9.5	80	200	C4G(1)J(2)C3470AA0(3)	
0.68	700	400	1,000	17	33	9	55	7	80	150	C4G(1)J(2)C3680AA0(3)	
1	700	400	1,000	20.5	33	9	80	5.2	80	100	C4G(1)J(2)C4100AA0(3)	
1.5	700 700	400	1,000	20.5 23.5	44	9 12	90 120	6.4 5	60 60	100 70	C4G(1)J(2)C4150AA1(3) C4G(1)J(2)D4200AA1(3)	
2 2.2	700	400 400	1,000 1,000	23.5	44 44	12	132	5 4.7	60	50	C4G(1)J(2)D4200AA1(3)	
3	700	400	1,000	28.5	44	12	180	3.9	60	50	C4G(1)J(2)D4300AA1(3)	
3.3	700	400	1,000	30	44	12	198	3.7	60	50	C4G(1)J(2)D4330AA1(3)	
4	700	400	1,000	33	44	12	240	3.5	60	50	C4G(1)J(2)D4400AA1(3)	
4.7	700	400	1,000	29.5	58	12	188	7.9	40	30	C4G(1)J(2)D4470AA3(3)	
5	700	400	1,000	30.5	58 50	12	200	7.5	40	30	C4G(1)J(2)D4500AA3(3)	
6.8	700	400	1,000	35	58	12	272	6.1	40	30	C4G(1)J(2)D4680AA3(3)	
Capacitance Value (µF)	VDC	VAC	D (mm)	D (mm)	L (mm)	Ripple Current	Peak Current	ESR	dV/dt (V/µs)	Packaging Quantity	Part Number	

<sup>(1)</sup> A = No fire retardant; S = fire retardant (on request)

<sup>(2)</sup> U = Tape and resin protection; 0 = unprotected (upon request, but not in combination with Fire retadant code "S")

<sup>(3)</sup>  $K = \pm 10\%$ ,  $J = \pm 5\%$ 



Table 1 - Ratings & Part Number Reference cont.

Cap Value	VDC	VAC	Peak VDC	(111111)		Ripple Current	Peak Current	ESR (Maximum)	dV/dt (V/	Packaging	Part Number	
(μF)			VDC	D	ш	100 kHz 70°C (A)	(A)	100 kHz (mΩ)	μs)	Quantity		
0.15	850	450	1,200	10	33	5	32	14.5	210	400	C4G(1)M(2)B3150AA0(3)	
0.22	850	450	1,200	12	33	7	46	10.3	210	300	C4G(1)M(2)B3220AA0(3)	
0.33	850	450	1,200	14.5	33	9	69	7.1	210	200	C4G(1)M(2)C3330AA0(3)	
0.47	850	450	1,200	17	33	9	99	5.4	210	150	C4G(1)M(2)C3470AA0(3)	
0.68	850	450	1,200	20.5	33	9	143	4.2	210	100	C4G(1)M(2)C3680AA0(3)	
1	850	450	1,200	20.5	44	9	140	4.7	140	100	C4G(1)M(2)C4100AA1(3)	
1.5	850	450	1,200	24.5	44	12	210	3.5	140	70	C4G(1)M(2)D4150AA1(3)	
2	850	450	1,200	28.5	44	12	280	3.1	140	50	C4G(1)M(2)D4200AA1(3)	
2.2	850	450	1,200	29.5	44	12	308	3	140	50	C4G(1)M(2)D4220AA1(3)	
2.5	850	450	1,200	31.5	44	12	350	2.9	140	50	C4G(1)M(2)D4250AA1(3)	
3	850	450	1,200	28	58	12	270	3.6	90	30	C4G(1)M(2)D4300AA3(3)	
3.3	850	450	1,200	29.5	58	12	297	3.5	90	30	C4G(1)M(2)D4330AA3(3)	
4	850	450	1,200	32.5	58	12	360	3.2	90	30	C4G(1)M(2)D4400AA3(3)	
Capacitance Value (µF)	VDC	VAC	D (mm)	D (mm)	L (mm)	Ripple Current	Peak Current	ESR	dV/dt (V/μs)	Packaging Quantity	Part Number	

<sup>(1)</sup> A = No fire retardant; S = fire retardant (on request)

# **Environmental Compliance**

As a leading global supplier of electronic components and an environmentally conscious company, KEMET continually aspires to improve the environmental effects of our manufacturing processes and our finished electronic components.

In Europe (RoHS Directive) and in some other geographical areas such as China (China RoHS), legislation has been enacted to prevent or otherwise limit the use of certain hazardous materials, including lead (Pb), in electronic equipment. KEMET monitors legislation globally to ensure compliance and endeavors to adjust our manufacturing processes and/or electronic components as may be required by applicable law.

For military, medical, automotive, and some commercial applications, the use of lead (Pb) in the termination is necessary and/or required by design. KEMET is committed to communicating RoHS compliance to our customers. Information related to RoHS compliance will be provided in data sheets and using specific identifiers on the packaging labels.

All KEMET power film capacitors are RoHS compliant.

<sup>(2)</sup> U = Tape and resin protection; 0 = unprotected (upon request, but not in combination with Fire retadant code "S")

<sup>(3)</sup>  $K = \pm 10\%$ ,  $J = \pm 5\%$ 



#### **Materials & Environment**

The selection of raw materials that KEMET uses for the production of its electronic components is the result of extensive experience. KEMET directs specific attention toward environmental protection. KEMET selects its suppliers according to ISO 9001 standards and performs statistical analyses on raw materials before acceptance for use in manufacturing our electronic components. All materials are, to the best of KEMET's knowledge, non-toxic and free from cadmium; mercury; chrome and compounds; polychlorine triphenyl (PCB); bromide and chlorinedioxins bromurate clorurate; CFC and HCFC; and asbestos.

### **Dissipation Factor**

Dissipation factor is a complex function involved with capacitor inefficiency. The  $tg\delta$  may vary up and down with increased temperature. For more information, refer to Performance Characteristics.

## **Sealing**

#### **Hermetically Sealed Capacitors**

As the temperature increases, the pressure inside the capacitor increases. If the internal pressure is high enough, it can cause a breach in the capacitor. Such a breach can result in leakage, impregnation, filling fluid, or moisture susceptibility.

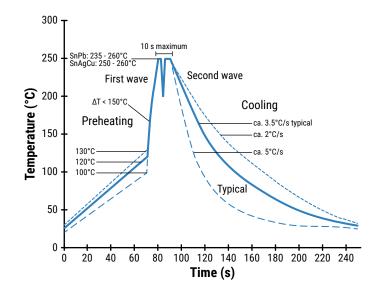
#### **Barometric Pressure**

The altitude at which hermetically sealed capacitors are operated controls the capacitor's voltage rating. As the barometric pressure decreases, the susceptibility to terminal arc-over increases. Non-hermetic capacitors can be affected by internal stresses due to pressure changes. These effects can be in the form of capacitance changes, dielectric arc-over, and/or low insulation resistance. Altitude can also affect heat transfer. Heat that is generated in an operation cannot be dissipated properly, and high RI<sup>2</sup> losses and eventual failure can result.

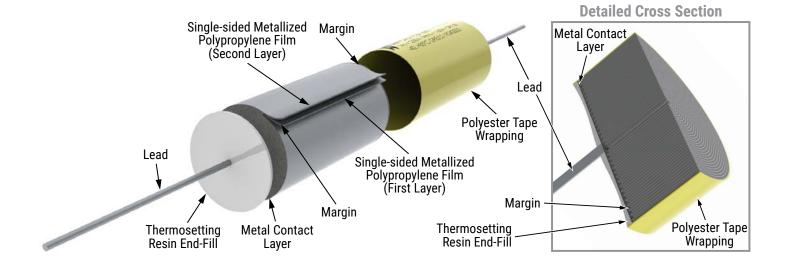


# **Soldering Process**

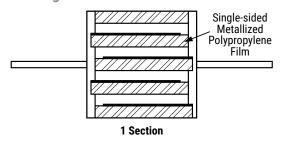
The implementation of the RoHS Directive has required the selection SnAgCu (SAC) alloys or SnCu alloys as primary solder. This has increased the liquidus temperature from that of  $183^{\circ}$ C for SnPb eutectic alloy to  $217 - 221^{\circ}$ C for the new alloys. As a result, the heat stress to components, even in wave soldering, has increased considerably due to higher pre-heat and wave temperatures. Polypropylene capacitors are especially sensitive to heat (melting point of polypropylene is  $160 - 170^{\circ}$ C). Wave soldering can be destructive especially for mechanically small polypropylene capacitors (lead spacings 5 - 10 mm) and great care must be taken during soldering. The solder profiles from KEMET are highly recommended. You may also refer to the wave soldering curve from IEC Publication 61760-1 Edition 2. Please consult KEMET with any questions.



#### Construction

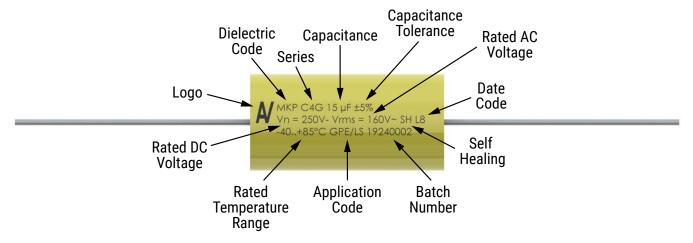


#### **Winding Scheme**





# **Marking**



Slight change in the layout can be possible but this does not affect the content of the information of the current marking.

This change will be achieved without impact to product form, fit or function, as the products are equivalent with respect to physical, mechanical, quality and reliability characteristics.



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Although KEMET designs and manufactures its products to the most stringent quality and safety standards, given the current state of the art, isolated component failures may still occur. Accordingly, customer applications which require a high degree of reliability or safety should employ suitable designs or other safeguards (such as installation of protective circuitry or redundancies) in order to ensure that the failure of an electrical component does not result in a risk of personal injury or property damage.

Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicated or that other measures may not be required.

Additional information about production site flexibility can be found <here>