Product Specification

Product Model:	Nickel-Metal Hydride Battery	
Product Type:	J-AA2500	
Draw up:	Technical Department	
Date:	2017-5-23	



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1 SCOPE

This specification governs the performance of the following **JJJ** Nickel-Metal Hydride cylindrical cell and its stack-up battery.

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JJJ Model: AA2500

Cell Size: AAcusp(14.2±0.1×50.0±0.5)mm

2 , DATA OF STACK UP BATTERIES

All data involve voltage and weight of stack-up batteries are equal to the value of unit cell multiplied by the number of unit cell which consisted in the stack-up batteries

Example: Stack-up batteries consisting three unit cells

Nominal voltage of unit cell=1.2V

Nominal voltage of stack-up batteries =1.2V×3=3.6V

3 RATINGS

Description	Unit	Specification	Condition	
Nominal Voltage	V/cell	1.2	Unit cell or stack-up ba	atteries
Minimum Capacity	mAh	2400	Standard Charge/Disch	narge
Nominal Capacity	mAh	2500	Standard Charge/Disch	narge
Standard Charge	mA	250 (0.1C)	$T_1=20\pm5$ °C (See Note 1)	
	hour	16		
Fast Charge	mA	1250 (0.5C)	- △ V=0~5mV/cell , Timer	
	hour	2.1 approx	Cutoff=105% nominal capacity, Temp.Cutoff=55°C, dT/dt=0.8°C/min,	• •
r ast Charge		(See Note 2)		$T/dt=0.8^{\circ}C/min$,
			T₁=20±5°C	
Trickle Charge	mA	$(0.03C)\sim(0.05C)$	T₁=20±5°C	
Standard discharge	mA	500 (0.2C)	$T_1 = 20 \pm 5$ °C Humidity:	Max.85%
Discharge Cut-off Voltage	V/cell	1.0		
Storage Temperature	°C	-20~25	Within 1 year*	State: 30% charge , Max Humidity: 85%
		-20~35	Within 6 months	
		-20~45	Within 1 month	
		-20~55	Within 1 week	
Typical Weight	Gram	30.0	unit cell	

^{*}To keep the best performance for those not used for a long time,we recommend to charge the cells/batteries at least 30% after discharge entirely in every 6 months.

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4. PERFORMANCE

Unless otherwise stated, tests should be done within one month of delivery under the following conditions:

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Ambient Temperature : 20 ± 5 °C Relative Humidity : 65 ± 20 %

Notes: Standard Charge/Discharge conditions:

Charge: $250 \text{ mA}(0.1\text{C}) \times 16 \text{ hours}$ Discharge: 500 mA(0.2C) to 1.0V/cell

Test	Unit	Specification	Condition	Remarks
Capacity	mAh	≥ 2400	Standard Charge/ Discharge	up to 3 cycles are allowed
Open Circuit Voltage(OCV)	V	≥ 1.25	Within I hour after standard charge	
Internal Impedance	mΩ	≤ 35	Upon fully charged(lKHz)	
High Rate Discharge(1C)	min	≥ 51	Standard Charge, I hour rest before discharge by 1C to 1.0V/cell	up to 3 cycles are allowed
Charge Retention	mAh	≥ 1500 (60%)	Standard Charge, Storage: 28 days Standard Discharge	T ₁ =20±5°C
IEC Cycle Life	Cycle	≥500	IEC61951-2(2003)7.4.1.1	see Note 3
Leakage		No leakage nor deformation	Fully charged at: 250 mA for 48 hrs	
Vibration Resistance		Change of voltage should be less than 0.02V/cell,Change of impedance should be less than 5 milli-ohm/cell	Charge the battery at 0.1C for 14hrs,then leave for 24hrs,check battery before/after vibration,amplitude 1.5mm,vibration 3000 CPM,any direction for 60mins.	
Impact Resistance		Change of voltage should be less than 0.02V/cell,change of impedance should be less than 5 milli-ohm/cell	Charge the battery at 0.1C for 14hrs,then leave for 24hrs,check battery before/after dropped,height 50 cm wooden board(thickness 30mm)direction not specified,3 times.	

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5, CONFIGURATION, DIMENSIONS AND MARKINGS

Please refer to the attached drawing.

6, EXTERNAL APPEARANCE

The cell/battery shall be free from cracks, scars, breakage, rust, discoloration, leakage or deformation.

7、WARRANTY

One year limited warranty against workmanship and material defects.

8 CAUTION

- [1]Reverse charging is not acceptable.
- [2] Charge before use. The cells/batteries are delivered in an uncharged state.
- [3]Do not charge/discharge with more than our specified current.
- [4]Do not short circuit the cell/battery Permanent damage to the cells/batteries may result.
- [5]Do not incinerate or mutilate the cells/batteries.
- [6]Do not solder directly to the cells/batteries.
- [7] The expected life may be reduced if the cells/batteries are subjected to adverse conditions as: extreme temperature, deep cycling, excessive overcharge/ over-discharge.
- [8]Store the cells/batteries in a cool dry place. Always discharge batteries before packing.

Notes:

[1] T₁: Ambient Temperature.

[3] IEC61951-2(2003)7.4.1.1 Cycle Life:

Cycle No.	Charge	Rest	Discharge
1	0.1C×16h	None	$0.25C \times 2h20min$
2-48	0.25C×3h10min	None	$0.25C \times 2h20min$
49	0.25C×3h10min	None	0.25C to 1.0V/cell
50	0.1C×16h	1-4h	0.2C to 1.0V/cell

Cycle 1 to 50 shall be repeated until the discharge duration on any 50th cycle becomes less than 3 h.

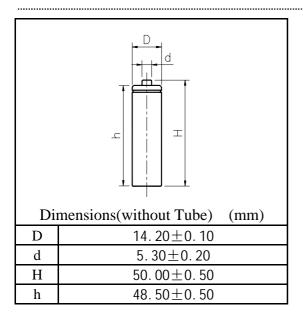
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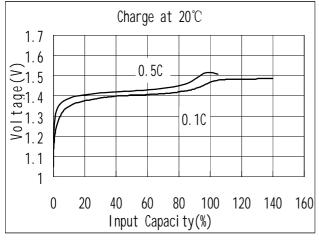
^[2] Approximate charge time from discharged state, for reference only.

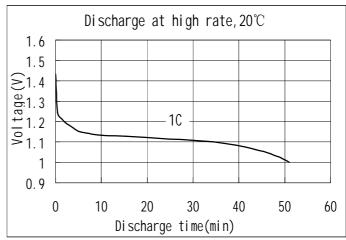
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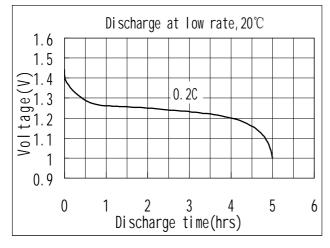
MODEL No: J-AA2500 Description: 2500 mAh SIZE NI-MH AA

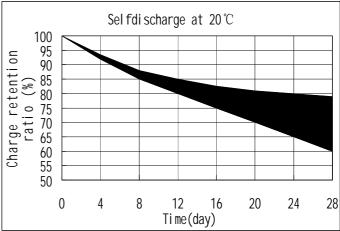


Specification			
Nominal Capacity			2500 mAh
Nominal Voltage		1.2 V	
Change aument		Standard	250 mA
Charge Co	Charge current		1250 mA
Chargo timo		Standard	16 Hrs
Charge	Charge time		2.1 Hrs
	Charge	Standard	0°C~45°C
Ambient		Fast	10℃~45℃
Temperature	Discharge		-20°C ~60°C
	Storage		-20℃~55℃
Internal Impedance(m Ω)			≤ 35
(After Charge)			< 33
Weight		eight 30.0 g	









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