

APPROVAL SHEET

Product: Electret Condenser Microphone

Model	MD09765APN-50	
Customer name		
Sensitivity	−38±2dB	
Test Condition	4.5V 2.2KΩ	

DESIGNED BY	William Liu	
REVISED BY	George Liu	
APPROVED BY	Geremy Feng	
SUBMISSION DATE	2014/11/14	

CUSTOMER:

P/N of Customer:

APPROVED BY	APPROVED DATE	



Customer:	P/ N :	Smo No:	Eng No:	
	Γ/ IN _i	Smp No:	Eng No:	
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ELECTRET CONDENSER MICROPHONE

• *MODEL: MD09765APN-50*

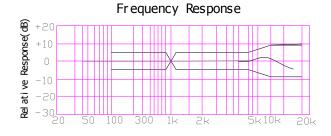
• CUSTOMER:

1. Electrical characteristics:

Di recti vi ty	Omni di recti onal
Pb containation Requirement	Lead free
Chargi ng type	Di aphragm
Sensi ti vi ty	- 38± 2dB (0dB=1V/ Pa , 1KHz)
Out put impedance	Low i mpedance
Standard operating voltage	4. 5V
Operating voltage range	1V- 10V
Current consumption	less than 500µ A
Voltage deduction characteristic	Within 3dB at 4V
S/N Ratio	More than 60dB
	(SPL=1Pa, 1KHz, A-wei ghti ng)

2. Frequency Response and Schematic Diagram:

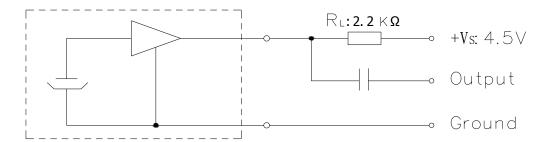
2.1 Typical Frequency Response Curve:



M crophone Response Tol erance Window

Frequency(Hz)	Lower Limit(dB)	Upper Limit(dB)
100	-5	5
200	- 5	5
800	- 5	5
1000	0	0
1200	- 5	5
2000	- 5	5
5000	- 5	5
10000	-8	8

2.2 Schematic Diagram:

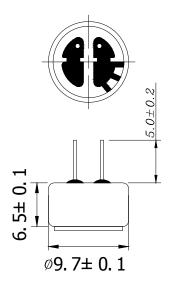


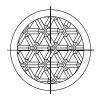




3. Mechanical characteristics:

- 3.1 Weight:Less than 0.8g
- 3.2 Dimension: Unit:mm





4. Soldering Condition

- **4.1** The soldering copper of a small type of $13\sim20$ W shall be applied.
- **4.2** The temperature of the working surface of the soldering copper shall be below 320° C.
- 4.3 ECM shall be soldered fixed on the metal block (heat sink), which has the higher radiation effects said heat sink shall contact with of ECM
- 4.4 The soldering time for each terminal shall be $1\sim2$ sec.
- 4.5 The pinhole after soldering shall be avoided.
- 4.6 ECM may easily destroyed by the static electricity and the countermeasure for eliminating the static electricity (the ground for soldering copper, for worktable and for human body) shall be executed.





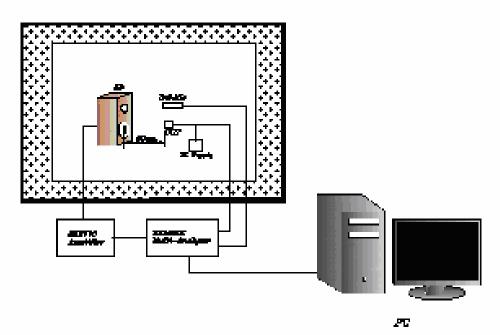
5. PACKAGING: 15mm 防静电EPE SMALL PACKET 小包装 100mm*100mm*12mm 100PCS/INHALE SMALL BOX 96 mm 每片插装100pcs 100 nm MID PACKET: 中包装 205mm*105mm*70mm 1000PCS/MID PACKET 205 nm 中包装盒(1000只) PAPER CASE: 230mm*230mm*360mm 大包装 10000PCS/PAPER **CASE** 230₀₀₀ 中包装箱(10000只)





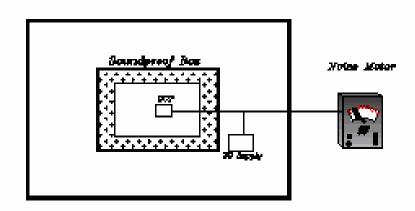
6 TEST SETUP DRAWING

5.1 Standard Frequency Response Test Anechoic Room



5.2 S/N Rostio Test

Anschoic Room



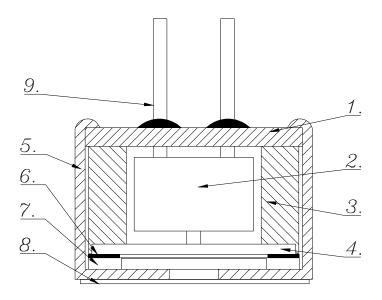


7. Reliablity test:

Item		Test condition	Evaluation
1	High temperature Test	The part shall be capable of with— standing a storage temperature of +70°C for 200 hours.	
2	Low temperature Test	The part shall be capable of with— standing a storage temperature of −20°C for 200 hours.	
3	Temperature cycle test	The part shall be subjected to 5 cycle. One cycle shall consist of $(+70 ^{\circ} \text{C}, 30 \text{min} \rightarrow \text{Room temp}(+20 ^{\circ} \text{C}), 10 \text{min} \rightarrow -20 ^{\circ} \text{C} 30 \text{min} \rightarrow \text{Room temp}(+20 ^{\circ} \text{C}), 10 \text{min})$	After the test the ECM unit shall meet the requirement of no more than $\pm 3 \mathrm{dB}$ variation from
4	Humidity Test	The part shall be capable of with— standing a storage of humidity of 90~95% at the +40 °C for 200 hours.	initial sensitivity after 2 hours recovering.
5	Drop Test	The microphone unit without package must be subjected to each 3 drops at three axises from the height of 1 meter to 20 mm thick hardwood board.	
6	Vibration Test	The microphone unit must be subjected to each 2 hours vibrations at three axises 2mm dynamic range, $10\sim50$ Hz/minute.	
7	Soldering Heat Resistance	Soldering iron of $+330 \pm 5$ °C should be placed on the terminal for 2 ± 0.5 seconds.	



8. Drawing



1	PCB	7	振膜
2	FET	8	防尘网
3	腔体	9	PIN
4	极板	10	
5	外壳	11	
6	垫片	12	

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