MEGGITT CGS HIGH VOLTAGE RESISTORS HIGH VALUE RESISTORS HIGH POWER RESISTORS ALUMINIUM CLAD RESISTORS CURRENT SENSE RESISTORS

Aluminium Housed High Power Resistors



MEGGITT CGS KEY FEATURES

- UP TO 1000 WATTS WITH HEATSINK
- LOW OHMIC VALUES AVAILABLE
- CECC BS APPROVED
- NON INDUCTIVE + TIGHT TOLERANCE OPTIONS
- UP TO 2500 VOLTS DC
- RANGE OF CONNECTORS
- ATTRACTIVELY PRICED
- PROVEN RELIABILITY
- AVAILABLE IN DISTRIBUTION
- **CUSTOM DESIGN OPPORTUNITIES WELCOMED**



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ISSUE 7

TYPE HS SERIES

The HS series is the 'flagship' product of the CGS product range.

CGS are the leading European supplier of standard and custom designed Aluminum Clad Resistors for general purpose use, power supplies, power generation and the traction industries. The latest introduction - the HSX offers increased creepage voltage by virtue of a remodelled and extended nose cone, making it entirely suitable for the latest VDE European Safety requirements.

The HS is a range of extemely stable, high quality wirewound resistors capable of dissipating high power in a limited space with relatively low surface temperature. The power is rapidly dissipated as heat through the aluminium housing to a specified heatsink.

HSA AND HSC TYPE 5 WATTS TO 300 WATTS

The resistors are made from quality materials for optimum reliability and stability.

Certain styles are approved to CECC specification, others are designed to conform to the relevent MIL, CGS or customer specification.

We will be happy to advice on the use of resistors for pulse applications, and to supply information for high voltage use, low ohmic value components, alternative mountings and terminations. For high power applications, a range of special designs are available, power dissipation up to 1000 Watts, insulated and designed to withstand 12KV impulse.

НЅТуре	HSA	HSA	HSA	HSA	HSC	HSC	HSC	HSC	HSC	HSC	
	5	10	25	50	75	100	150	200	250	300	
CECC 40203 - 001	AA	BA	CA	DA							
Dissipation at 25°C (Watts)											
With Heatsink	10	16	25	50	75	100	150	200	250	300	
Without Heatsink	5.5	8	12.5	20	45	50	55	50	60	75	
Ohmic Value											
Min.	R01	R01	R01	R01	R05	R05	R10	R10	R10	R10	
Max.	10K	15K	36K	100K	50K	100K	100K	50K	68K	82K	
Max. Working Voltage (DC/A	C RMS))									
V	160	265	550	1250	1400	1900	2500	1900	2200	2500	
Dielectric Strength (AC Peak)										
V	1400	1400	2500	2500	5000	5000	5000	5600	5600	5600	
Stability % Resistance											
change, 1000 hrs.	1	1	1	1	2	2	2	3	3	3	
Surface Temperature Rise Mo	unted on	Standar	d Heatsin	ık							
°C/W	5.5	5.0	4.4	2.9	1.2	1.1	1.0	0.75	0.65	0.60	
Standard Heatsink											
Area, cm ²	415	415	535	535	995	995	995	3750	4765	5780	
Thickness, mm.	1	1	1	1	3	3	3	3	3	3	
Mounting Style	•	2 I	Hole —		Ι	-4 Hole -		•	— 6Hole		
Approximate				ľ							
Weight, grams.	5	10	16	35	90	120	180	475	600	700	
Increased Dielectric Strength (AC Peak)					KHSA25]	KHSA50		
V						3500			3500		

Types HSA5 to HSC150





Types HSC200, 250, 300



Faston connections available on request

TYPE HS SERIES

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DIMENSIONS (mm.)

НЅТуре	HSA	HSA	HSA	HSA	HSC	HSC	HSC	HSC	HSC	HSC
	5	10	25	50	75	100	150	200	250	300
H ± 0.3	11.3	14.3	18.3	39.7	29.0	35.0	58.0	35.0	44.5	52.0
$J \pm 0.3$	12.4	15.9	19.8	21.4	37.0	37.0	37.0	57.2	57.2	59.0
$K \pm 0.2$	2.4	2.4	3.3	3.3	4.4	4.4	4.4	5.3	5.3	6.5
L Max.	17.0	21.0	29.0	51.0	49.0	65.5	98.0	90.0	109.0	128.0
M Max.	30.0	36.5	51.8	72.5	71.0	87.5	122.0	143.0	163.0	180.0
N Max.	17.0	21.0	28.0	30.0	47.5	47.5	47.5	73.0	73.0	73.0
P Max.	9.0	11.0	15.0	17.0	26.0	26.0	26.0	45.0	45.0	45.0
R Min.	1.9	1.9	2.8	2.8	5.0	5.0	5.0	5.6	5.6	6.0
$T \pm 0.5$	3.4	5.2	7.2	7.9	11.5	11.5	11.5	22.2	22.2	22.2
U Max.	2.5	3.2	3.2	3.2	3.5	3.5	3.5	6.75	6.75	6.75

Note: K refers to mounting hole diameter

HSA5 - HSA50



2 x Mounting Hole

HSA5 - 2.4mm HSA10 - 2.4mm HSA25 - 3.3mm HSA50 - 3.3mm



HSC75 - 4.4mm HSC100 - 4.4mm HSC150 - 4.4mm



HSC200+



6 x Mounting Hole

HSC200 - 5.3mm HSC250 - 5.3mm HSC300 - 6.5mm



POWER OVERLOAD

This graph indicates the amount that the rated power (at 20° C) of the standard HS series resistor may be increased for overloads of 100mS to 60S



SURFACE TEMPERATURE RISE

For resistor mounted on standard heatsink, related to power dissipation.



TYPE HS SERIES

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HSX TYPE 25 WATTS/50WATTS HIGH CREEP

Power Dissipation on Water Cooled Heatsink: (Inlet Water Temperature (= 20°C)	25 Watts	50 Watts
Resistance Range:	R05 to 36K	R05 to 86K
(Tolerance \pm 5% STD)		
Stability ∆R after 2000 hrs.	< = 2%	< = 2%
@ 1 ¹ / ₂ hrs - ON, ¹ / ₂ hr - OFF		
Insulation Resistance @ 500V:	$> 10,000 \ \mathrm{M\Omega}$	$> 10,000 \ \mathrm{M\Omega}$
Overload Resistance Change $\triangle R$:	< = 1%	< = 1%
5 x Rated Power for 5 seconds		
Limiting Element Voltage:	500V DC or AC rms	1250V DC or AC rms
Isolation Voltage:	3.5KV AC pk	3.5KV AC pk
Temperature Coefficient:	$< \pm 50 \text{ ppm/}^{\circ}\text{C}$	$< \pm 50 \text{ ppm/}^{\circ}\text{C}$
Environmental Category:	-55/200/56	-55/200/56

MECHANICAL

Core: Cap: Element: Primary Insulation: Nosecone: Housing:

DIMENSIONS HSX 25

High Grade Steatite Ceramic Stainless Steel Ni/Cr Epoxy Moulding Epoxy Moulding Anodised Aluminium



HSX 50





All dimensions are nominal and in mm. unless otherwise shown. Do not scale.

TYPE HS SERIES

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PULSE FORM GRAPHS FOR HSA, HSC AND HSX TYPES

Pulse Energy



Pulse Energy



TYPE HS SERIES

HPV 1000

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HPV TYPE 500/1000 WATTS MINERAL FILLED

Meggitt CGS is probably unique in offering an elegantly packaged resistor range with power dissipations up to 1000 watts, resistance ranges to 50K and 12KV DC voltage proof in an elegant mineral filled aluminium case. These resistors have been specifically designed for the power generation industry but are increasingly finding applications in locomotive and other industrial markets where high power, long life and exacting pulse requirements are key design parameters. Most resistors are tailored to user specifications and we offer a range of mounting patterns and terminal configurations.

HPV 500

ELECTRICAL

	111 1 0000	111 1 1000
Power Dissipation on Water Cooled Heatsink: (Inlet Water Temperature (= 20°C)	500 Watts	1000 Watts (Max. Continuous)
Resistance Range:	0R5 to 33K	1R0 to 50K
(Tolerance \pm 5% STD)		
Stability $ riangle \mathbf{R}$ after 2000 hrs.	< = 2%	< = 2%
$@ 1^{1/2} hrs - ON, \frac{1}{2} hr - OFF$		
Insulation Resistance @ 500V:	$>$ 10,000 M Ω	$> 10,000 \ \mathrm{M\Omega}$
Overload Resistance Change ∆R:	< = 1%	< = 1%
5 x Rated Power for 5 seconds		
Limiting Element Voltage:	2.5KV AC rms	2.5KV AC rms (For continuous operation)
Pulsed Voltage:	12KV peak	12KV peak
Isolation Voltage:	4.8KV AC pk	4.8KV AC pk
Voltage Proof:	6.8KV AC rms	6.8KV AC rms
	or 12KV DC	or 12KV DC
Temperature Coefficient:	< ± 100 ppm/°C	< ± 100 ppm/°C
Environmental Category:	-55/200/56	-55/200/56

DIMENSIONS

HPV1000 HPV500 255.0 Max 365.0 Max 136.0 Max 255.0 Max 12 25.0 25.0 M6 Threaded Stud 4 Holes 5.8 Dia 76.2±0.3 5.8 Min 28.0 6 Holes 5.8 Di All dimensions are nominal and in mm. unless otherwise shown. Do not scale **MECHANICAL** Core: High Grade Alumina Cap: Stainless Steel Stud: (Threaded Terminals Only) Stainless Steel Ni/Cr Element: Primary Insulation: High Grade Alumina

Aluminium Extrusion (Anodised)

PULSE FORM GRAPH

Nosecone:

Housing:



Silicone Moulding

TYPE HS SERIES

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SPECIAL DESIGN VARIANTS

- Ohmic values from R01 dependent on size
- Addition of tinned copper wire attached by high melt solder, wire supplied with or without insulation at length to suit customer.
- Length of tag increased by 3mm. to provide additional hole 1.0mm. for voltage connector.
- HS25 and HS50 manufactured with extended nosecones to improve creep distance.

• Embedded wire terminals

CHARACTERISTICS

Maximium Overload

For overloads of the order of 2 x power rating for 3 mins., 5 x power rating for 5 secs., or 25 x power rating for 1 second, change of resistance is less than 0.5% + 0.05 ohm maximum voltage must not exceed maximum working voltage.

Long Term Stability

For improvements in long term stability, resistors must be derated as follows: for 50% of stated ΔR maximum dissipation must not exceed 70% of rating; for 25% of stated ΔR maximum, dissipation must not exceed 50% of the rating.

Heat Dissipation

Although the use of proprietary heatsinks with lower thermal resistance is acceptable, uprating is not recommended. The use of proprietory heatsink compound to improve thermal conductivity is recommended for optimum performance of all sizes but essential for HSC200, HSC250, HSC300.

Insulation Resistance

HOW TO ORDER

Dry: 10,000 Megohm minimum. After moisture test: 1000 Megohm minimum.

High Ambient Power Dissipation

Dissipation derates linearly to zero at 250°C from 25°C **Specification** Temperature coefficient below 100R, 50ppm/°C.

Temperature coefficient above 100R, 30ppm/°C. Tolerance, 5% standard; 10%, 3%, 2%, 1%, 0.5% & 0.25% available.

Tolerance for values below R10, 10% standard.

MATERIALS

Core

Ceramic, steatite or alumina depending on size. **Element** Copper nickel alloy or nickel chrome alloy. **Endcaps** Nickel iron or stainless steel. **Encapsulant** High temperature material moulding

Housing

Anodised aluminium

Stock

The HSA5, 10, 25 and 50 are stocked in selected values of the E24 series at 5% tolerance.

680R HS 50 COMMON PART MOUNTING STYLE STANCE VALU TOLERANC WITH HEATS - Single Opposing А HS - Standard - 1% 10 Watt = HSA5 F Mounting Feet 0.1 ohm (100 mille ohms) R10 X - BS CECC KHS - Increased 16 Watt = HSA10 25 Watt = HSA25 G - 2% B - Flange One Side 1 ohm (1000 mille ohms) 1R0 Dielectric Strength E - 3% - Flange Two Sides 50 Watt = HSA50 1K ohm 1K0 (1000 ohms) No Letter NHS - Low 1 - 5% X - High Creep 75 Watt = HSA75 Commercial Inductive Winding (25 & 50 Watt only) K - 10% etc

HOW TO ORDER HPV TYPES

As many applications require major or minor customisation Meggitt will normally allocate a R number special sequence to your requirement. This is logged with drawings and maintained indefinitely to facilitate your re-order or spares requirements.

These various specials may be low inductance types, various wire terminal types, special pulse application designs or various stud terminal types.

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