

# **CLOVER DISPLAY LTD.**

## LCD MODULE SPECIFICATION

Model: CG12864B - \_ \_ - \_ - \_ - \_

Revision	02
Engineering	Jackson Fung
Date	25 January 2016
Our Reference	X9042

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## **MODE OF DISPLAY**

MODE OF DISTERT			
Display mode	Display condi	ition	Viewing direction
STN: Yellow green	Reflective	type	☐ 6 O' clock
Grey	Transflect	ive type	12 O' clock
☐ Blue (negative)	☐ Transmiss	• 1	☐ 3 O' clock
· ·		ive type	
FSTN positive	Others		9 O' clock
☐ FSTN negative			
LCD MODULE NUMBER	NOTATION:		
<u>CG12864B</u> - <u>N N</u> - <u>S R</u> -	$N \underline{6} - \underline{T}$	*(1)Model	number of standard LCD Modules
		*(2)Backlig	ght type
(1) (2) (3) (4) (5) (	(6) (7) (8)		N – No backlight
	. , , , , ,		E – EL backlight
			L – Side-lited LED backlight
			M– Array LED backlight
			C – CCFL
		*(3)Backlig	
		(-)	N – No backlight
			A – Amber
			B – Blue
			O– Orange
			W–White
			Y – Yellow green
		*(4)Display	_
		(4)Dispiay	T – TN
			V – TN (Negative) S – STN Yellow green
			9
			G – STN Grey
			B – STN Blue (Negative)
			F – FSTN
		44.(E) D	N – FSTN (Negative)
		*(5)Rear po	* <del>*</del>
			R – Reflective
			F – Transflective
			T – Transmissive
		*(6)Temper	•
			N – Normal
			W– Extended
		*(7)Viewin	_
			6 – 6 O'clock
			2 – 12 O'clock
			3 – 3 O'clock
			9 – 9 O'clock
		*(8)Special	code for other requirements
		(Can b	e omitted if not used)

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### **GENERAL DESCRIPTION**

Display mode : 128 X 64 dots, graphic COG LCD module

Interface : Parallel/serial

Driving method : 1/65 duty, 1/9 bias

Controller IC : Sitronix ST7565P or equivalent

For the detailed information, please refer to the IC specifications.

#### **MECHANICAL DIMENSIONS**

Item	Dimension	Unit	Item	Dimension	Unit
Outline Dimension	-		Dot Pitch	0.52(L)x0.52(W)	mm
No backlight	77.0(L) x50.6 (W) x2.9 (H)(MAX)	mm	Dot Size	0.49(L)x0.49(W)	mm
LED side-lited backlight	78.4(L) x53.0 (W) x 7.0(H)	mm	Viewing Area	70.6(L)x38.6(W)	mm

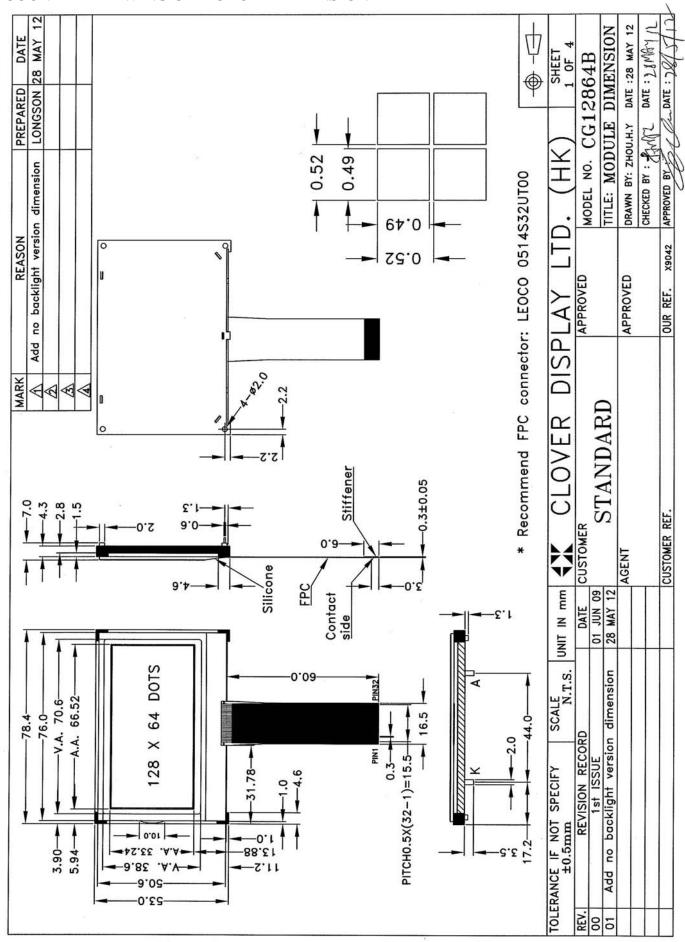
### **CONNECTOR PIN ASSIGNMENT**

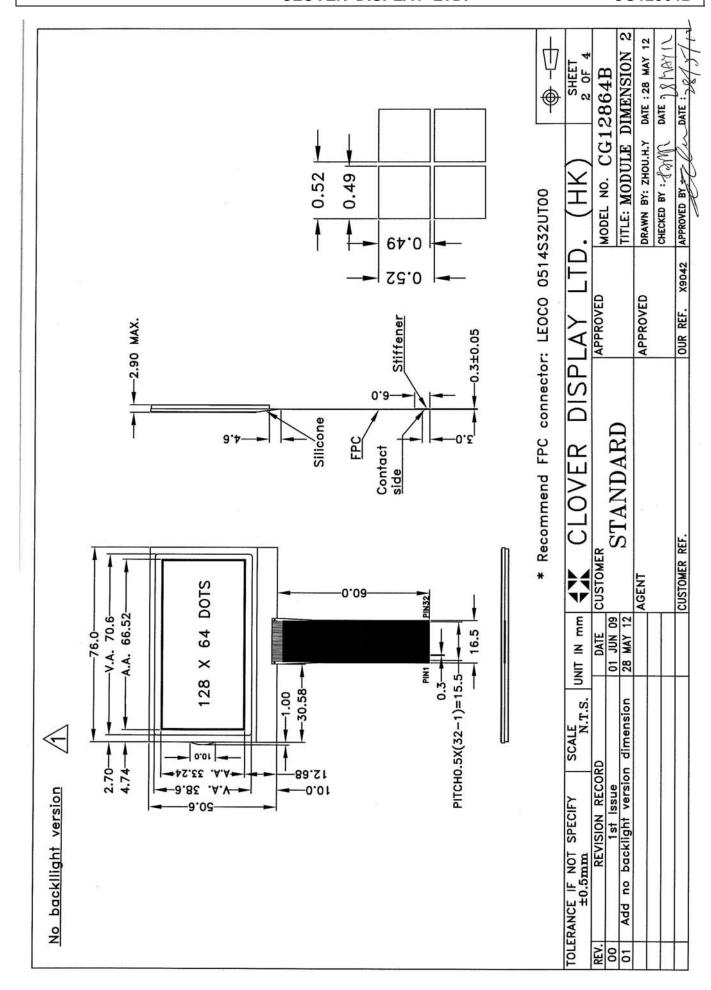
-		•			•	
Pin No.	Symbol	Function	Pin No.	Symbol	Function	
1	NC	No connection	18	D7 (SDA)	Data bus (serial data input)	
2	NC	No connection	19	D6 (SCL)	Data bus (serial clock input)	
3	P/S	Parallel / serial data input select	20	D5		
4	C86	Mode select	21	D4		
5	V0		22	D3		
6	V1		23	D2	Data bus	
7	V2	Power supply for LCD	24	D1		
8	V3		25	D0		
9	V4		26	RD (EN)	Read signal(enable input signal for 6800 mo	
10	CAP2N		27	WR(R/W)	Write signal(read/write signal for 6800mode)	
11	CAP2P		28	A0	Control instruction	
12	CAP1P		29	RES	Reset	
13	CAP1N	Voltage converter	30	CS1	Chip select	
14	CAP3P		31	NC	No connection	
15	VOUT		32	NC	No connection	
16	VSS	Ground	*33	A	Supply voltage for backlight(+VE)	
17	VDD	Supply voltage for logic	*34	K	Supply voltage for backlight(-VE)	

Note (\*): Pin 33, 34 are used for backlight version

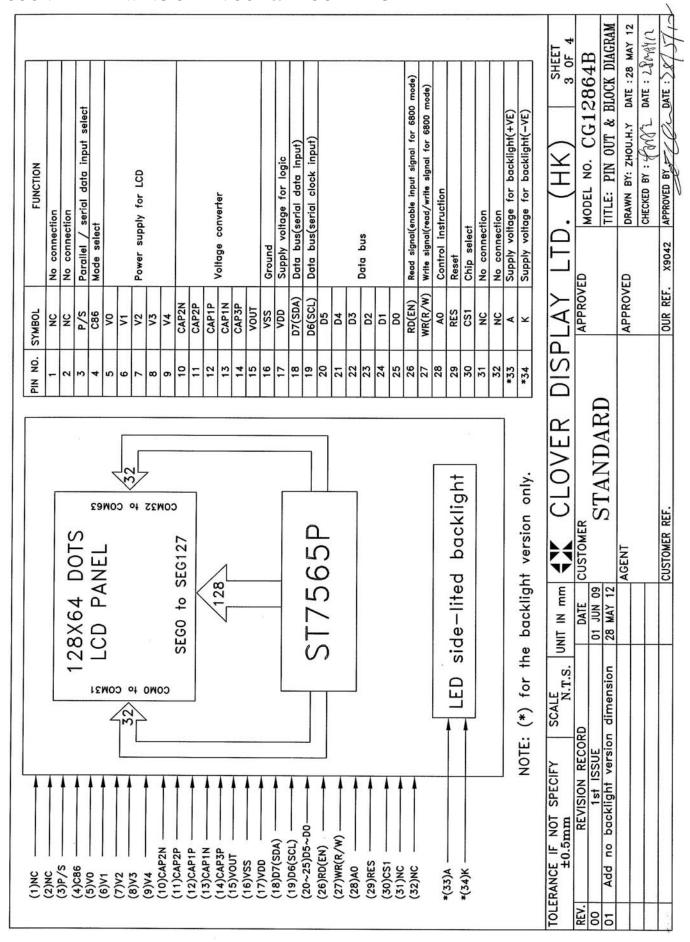
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#### COUNTER DRAWING OF MODULE DIMENSION





#### COUNTER DRAWING OF PIN OUT & BLOCK DIAGRAM



#### **ELECTRICAL CHARACTERISTICS**

ELECTRICAL CHARAC	CTERIS	ΓICS		Conditions: VSS=0	s: VSS=0V, Ta=25°C	
Item	Symbol	MIN.	TYP.	MAX.	Unit	
Supply Voltage for Logic	Vdd	3.05	3.3	3.55	V	
Supply Current for Logic	Idd	_	0.23	0.34	mA	
Operating voltage for LCD (*)	VLCD	8.8	9.0	9.2	V	
"H"Level Input Voltage	Vih	0.8VDD	_	VDD	V	
"L"Level Input Voltage	VIL	VSS	_	0.2VDD	V	

Note (\*): There is tolerance in optimum LCD driving voltage during production and it will be within the specified range.

### **Side Backlight**

Constant voltage driving:

Ite	em	Symbol	MIN.	TYP.	MAX.	Unit	Condition
	hite nt current	$I_{BL}$		60	80	mA	$V_{BL} = 3.3V$

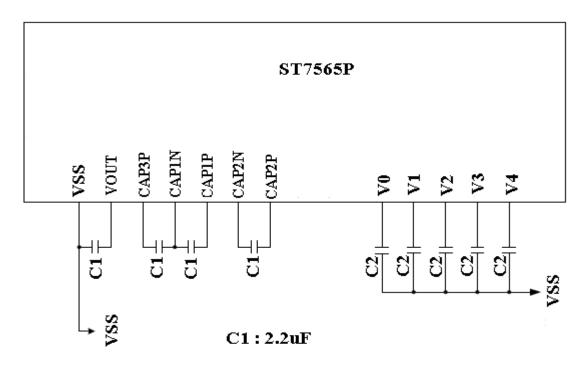
## ABSOLUTE MAXIMUM RATINGS

Please make sure not to exceed the following maximum rating values under the worst application conditions

Item	Symbol	Rating (for normal temperature)	Rating (for wide temperature)	Unit
Supply Voltage	Vdd	-0.3 to +3.6	-0.3 to +3.6	V
Input Voltage	VT	-0.3 to VDD +0.3	-0.3 to VDD +0.3	V
Operating Temperature	Topr	0 to 50	-20 to 70	$^{\circ}\!\mathbb{C}$
Storage Temperature	Tstg	-10 to 60	-30 to 80	$^{\circ}\!\mathbb{C}$

#### REFERENCE CIRCUIT EXAMPLE

4x boosting circuit.



C2:2.2uF

## INSTRUCTIONS TABLE

(Note) \*: disabled data

												(Note) . disabled data
Command						nd C						Function
	A0	/RD	/WR	D7				D3				LOD III LODUGE
(1) Display ON/OFF	0	1	0	1	0	1	0	1	1	1	0 1	LCD display ON/OFF 0: OFF, 1: ON
(2) Display start line set	0	1	0	0	1	Di	spla	ay sta	art a	ddre	ess	Sets the display RAM display start line address
(3) Page address set	0	1	0	1	0	1	1	Pa	ige a	addr	ess	Sets the display RAM page address
(4) Column address set	0	1	0	0	0	0	1				cant	Sets the most significant 4 bits of
upper bit Column address set lower bit	0	1	0	0	0	0	0	Lea	ast s	ignit	Iress icant Iress	the display RAM column address. Sets the least significant 4 bits of the display RAM column address.
(5) Status read	0	0	1		St	atus		0	0	0	0	Reads the status data
(6) Display data write	1	1	0			\	Nrit	e da	ta			Writes to the display RAM
(7) Display data read	1	0	1			F	Rea	d da	ta			Reads from the display RAM
(8) ADC select	0	1	0	1	0	1	0	0	0	0	0 1	Sets the display RAM address SEG output correspondence 0: normal, 1: reverse
(9) Display normal/ reverse	0	1	0	1	0	1	0	0	1	1	0 1	Sets the LCD display normal/ reverse 0: normal, 1: reverse
(10) Display all points ON/OFF	0	1	0	1	0	1	0	0	1	0	0 1	Display all points 0: normal display 1: all points ON
(11) LCD bias set	0	1	0	1	0	1	0	0	0	1	0 1	Sets the LCD drive voltage bias ratio 0: 1/9 bias, 1: 1/7 bias (ST7565P)
(12) Read/modify/write	0	1	0	1	1	1	0	0	0	0	0	Column address increment At write: +1 At read: 0
(13) End	0	1	0	1	1	1	0	1	1	1	0	Clear read/modify/write
(14) Reset	0	1	0	1	1	1	0	0	0	1	0	Internal reset
(15) Common output mode select	0	1	0	1	1	0	0	0 1	*	*	*	Select COM output scan direction 0: normal direction 1: reverse direction
(16) Power control set	0	1	0	0	0	1	0	1		oera ode	ting	Select internal power supply operating mode
(17) Vo voltage regulator internal resistor ratio set		1	0	0	0	1	0	0		esist atio	or	Select internal resistor ratio(Rb/Ra) mode
(18) Electronic volume mode set Electronic volume register set	0	1	0	1	0	0 Ele	0 ctro	0 nic v	0 olur/	0 ne v	1 alue	Set the Vo output voltage electronic volume register
(20) Booster ratio set	0	1	0	1	1	1	1 0	1	0		0 p-up ilue	select booster ratio 00: 2x,3x,4x 01: 5x 11: 6x
(21) Power saver												Display OFF and display all points ON compound command
(22) NOP	0	1	0	1	1	1	0	0	0	1	1	Command for non-operation
(23) Test	0	1	0	1	1	1	1	*	*	*	*	Command for IC test. Do not use this command

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### RECOMMENDED INITIAL SETTINGS

Display Start Line Set: 40H

ADC Select : A0H LCD Bias Set : A2H

Common Output Mode Select : C0H

Power Control Set: 2FH

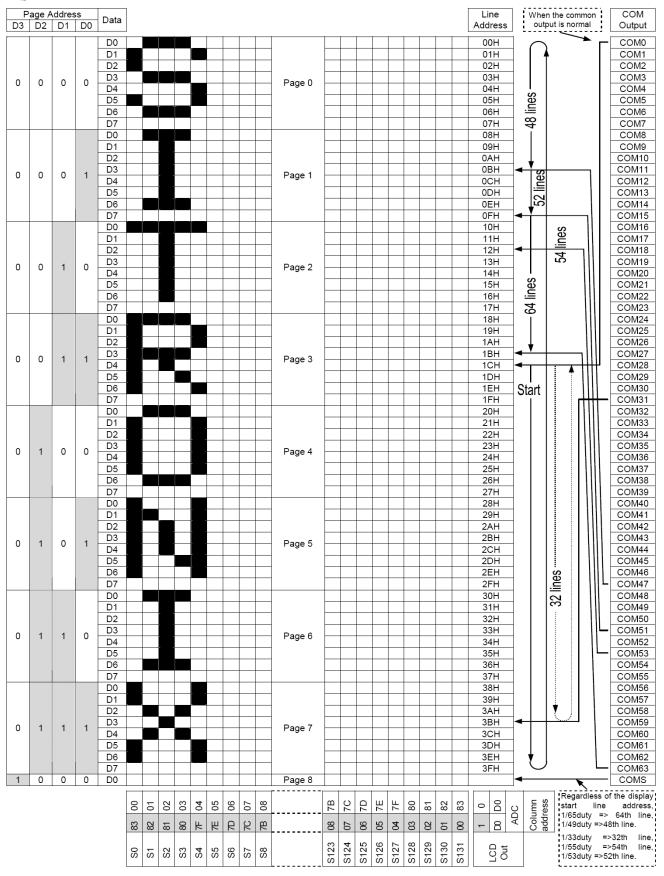
V0 Voltage Regulator Internal Resistor Ratio Set: 26H

Electronic Volume Register Set: 12H

Booster Ratio Set: 00H

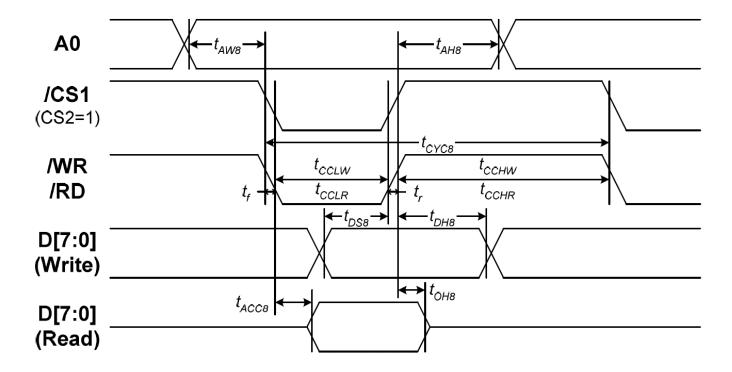
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#### **DISPLAY DATA RAM**



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## PARALLEL INTERFACE TIMING DIAGRAM (8080 MODE)



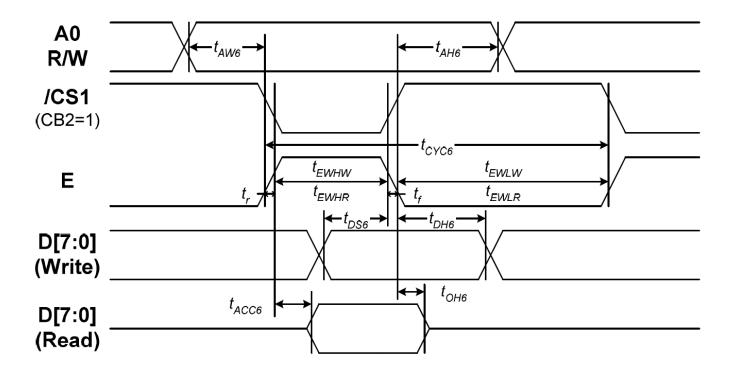
## PARALLEL INTERFACE TIMING CHARACTERISTICS (8080 MODE)

 $(VDD = 3.3V, Ta = -30 \text{ to } 85^{\circ}C)$ 

Item	Signal	Symbol	Condition	Rat		Units
iteiii	Sigilal	Syllibol	Condition	Min.	Max.	Ullits
Address hold time		<b>t</b> AH8		0	_	
Address setup time	A0	<b>t</b> AW8		0	_	
System cycle time		tcyc8		240	_	
Write L pulse width	AMD	tccrw		80	_	
Write H pulse width	/WR	<b>t</b> cchw		80	_	
Read L pulse width	- /RD	<b>t</b> CCLR		140	_	Ns
Read H pulse width	7,60	<b>t</b> CCHR		80		
Write Data setup time		<b>t</b> DS8		40	_	
Write Address hold time	D0 to D7	<b>t</b> DH8		0	_	
Read access time	- D0 to D7	tACC8	CL = 100 pF	_	70	
Read Output disable time		<b>t</b> 0H8	CL = 100 pF	5	50	

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## PARALLEL INTERFACE TIMING DIAGRAM (6800 MODE)



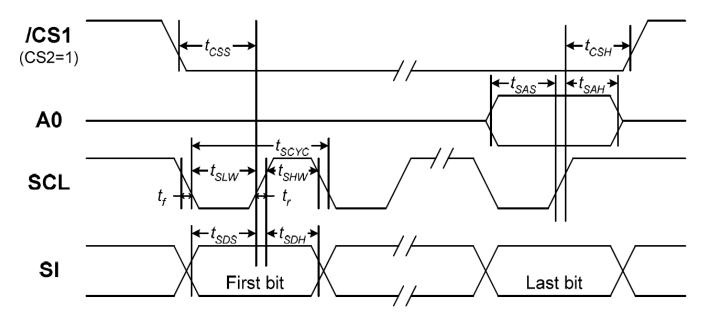
## PARALLEL INTERFACE TIMING CHARACTERISTICS (6800 MODE)

 $(V_{DD} = 3.3V, Ta = -30 \text{ to } 85\%)$ 

Item	Signal	Symbol	Condition	Rat		Units
item	Signal	Syllibol	Condition	Min.	Max.	Ullits
Address hold time		<b>t</b> AH6		0	_	
Address setup time	A0	tAW6		0	_	
System cycle time		tcYC6		240	_	
Enable L pulse width (WRITE)		<b>t</b> EWLW		80	_	
Enable H pulse width (WRITE)	E	<b>t</b> EWHW		80	_	
Enable L pulse width (READ)		<b>t</b> EWLR		80	_	ns
Enable H pulse width (READ)		<b>t</b> EWHR		140		
WRITE Data setup time		tDS6		40	_	
WRITE Address hold time	D0 to D7	tDH6		0	_	
READ access time	D0 to D7	tACC6	CL = 100 pF	_	70	
READ Output disable time		<b>t</b> OH6	CL = 100 pF	5	50	

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## SERIAL INTERFACE TIMING DIAGRAM



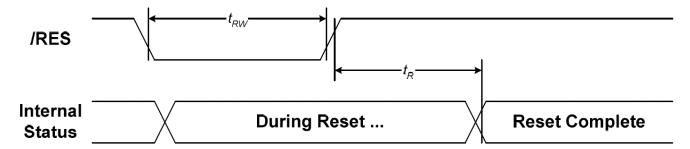
### SERIAL INTERFACE TIMING CHARACTERISTICS

(VDD = 3.3V, Ta = -30 to 85%)

Item	Signal	Symbol	Condition	Rat	ing	Units
item	Signal	Symbol	Condition	Min.	Max.	Units
Serial Clock Period		t <sub>scyc</sub>		50	_	
SCL "H" pulse width	SCL	t <sub>shw</sub>		25	_	
SCL "L" pulse width		t <sub>SLW</sub>		25	_	
Address setup time	A0	t <sub>SAS</sub>		20	_	
Address hold time	Au	t <sub>SAH</sub>		10	_	ns
Data setup time	– SI	t <sub>SDS</sub>		20	_	
Data hold time	31	t <sub>SDH</sub>		10	_	
CS-SCL time		tcss		20	_	
CS-SCL time	- CS	t <sub>csh</sub>		40	_	

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## **RESET TIMING DIAGRAM**



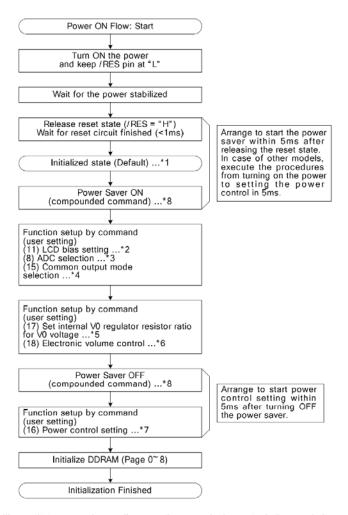
## **RESET TIMING**

(VDD = 3.3V, Ta = -30 to 85%)

Item	Signal Symbol Condition			Rating			
iteiii	Sigilal	Syllibol	Condition	Min. Typ. Max. Units	UIIILS		
Reset time	/RES	t <sub>R</sub>		_		1.0	μs
Reset "L" pulse width	INES	t <sub>RW</sub>		1.0		_	μs

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#### INITIALIZING WITHOUT THE BUILT-IN POWER SUPPLY CIRCUITS



<sup>\*</sup> The target time of 5ms will result to vary depending on the panel characteristics and the capacitance of the smoothing capacitor. Therefore, we suggest you to conduct an operation check using the actual equipment.

Notes: Refer to respective sections or paragraphs listed below.

- \*1: Description of functions; Resetting circuit
- \*2: Command description; LCD bias setting
- \*3: Command description; ADC selection
  \*4: Command description; Common output state selection
- \*5: Description of functions; Power circuit & Command description; Setting the built-in resistance radio for regulation of the V0 voltage
- \*6: Description of functions; Power circuit & Command description; Electronic volume control
- \*7: Description of functions; Power circuit & Command description; Power control setting
- \*8: The power saver ON state can either be in sleep state or stand-by state. Command description; Power saver START (multiple commands)

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### **ELECTRO-OPTICAL CHARACTERISTICS**

MEASURING CONDITION: POWER SUPPLY = VOP / 64 HzTEMPERATURE =  $23 \pm 5$  °C

RELATIVE HUMIDITY =  $60 \pm 20 \%$ 

ITEM	SYMBOL	UNIT	TYP. STN
RESPONSE TIME	Ton	ms	220
	Toff	ms	280
CONTRAST RATIO	Cr	-	12
	V3:00	0	40
VIEWING ANGLE	V6:00	0	70
$(Cr \ge 2)$	V9:00	0	40
	V12:00	0	50

THE ELECTRO-OPTICAL CHARACTERISTICS ARE MEASURED VALUE BUT NOT GUARANTEED ONES.

## RELIABILITY OF LCD MODULE

REPRIBIBITION DOD WOODED					
	TEST CONDITION	TEST CONDITION			
ITEM	FOR NORMAL TEMPERATURE	FOR WIDE TEMPERATURE	TIME		
High temperature operating	50°C	70°C	240 hours		
Low temperature operating	0°C	-20°C	240 hours		
High temperature storage	60°C	80°C	240 hours		
Low temperature storage	-10°C	-30°C	240 hours		
Temperature-humidity storage	rature-humidity storage 40°C 90% R.H. 60°C 90% R.H.		96 hours		
Temperature cycling	-10°C to 60°C	-30°C to 80°C	£1.		
	30 Min Dwell	30 Min Dwell	5 cycle		
Vibration Test at LCM Level	Freq 10-55 Hz	Freq 10-55 Hz			
	Sweep rate: 10-55-10 at 1 min	Sweep rate: 10-55-10 at 1 min			
	Sweep mode Linear	Sweep mode Linear	_		
	Displacement: 2 mm p-p	Displacement: 2 mm p-p			
	1 Hour each for X, Y, Z	1 Hour each for X, Y, Z			

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## QUALITY STANDARD OF LCD MODULE

1.0	Sampling Method			
	Sampling Plan : MII	Sampling Plan : MIL STD 105 E		
	Critical: 0.25% Maj			
2.0	Defect Group	Failure Category	Failure Reasons	
	Critical Defect Malfunction		Open	
	0.25%(AQL)		Short	
			Burnt or dead component	
			Missing part/improper part P.C.B.	
			Broken	
	Major Defect	Poor Insulation	Potential short	
	0.65%(AQL)		High current	
	, , ,		Component damage or scratched	
			or Lying too close improper coating	
	Poor Conduction		Damage joint	
			Wrong polarity	
			Wrong spec. part	
			Uneven/intermittent contact	
			Loose part	
			Copper peeling	
			Rust or corrosion or dirt's	
	Minor Defect	Cosmetic Defect	Minor scratch	
	1.5%(AQL)		Flux residue	
			Thin solder	
			Poor plating	
			Poor marking	
			Crack solder	
			Poor bending	
			Poor packing	
			Wrong size	

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## **SAMPLING METHOD**

SAMPLING PLAN: MIL-STD 105E

CLASS OF AQL: LEVEL II/ SINGLE SAMPLING

MAJOR-0.65% MINOR – 1.5%

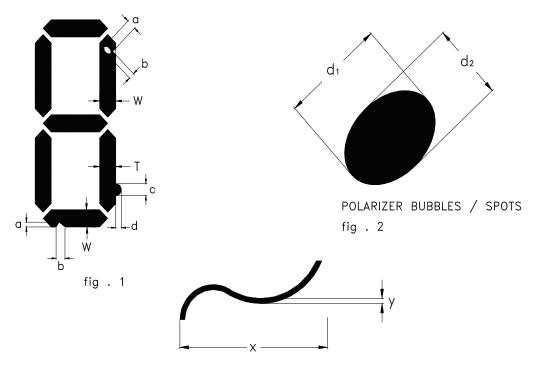
## **QUALITY STANDARD**

DEFECT	CRITERIA		ТҮРЕ	FIGURE
SHORT CIRCUIT	-		MAJOR	-
MISSING SEGMENT	-		MAJOR	-
UNEVEN / POOR CONTRAST	-		MAJOR	-
CROSS TALK	-		MAJOR	-
PIN HOLE	$MAX(a,b) \leq 1/4 W$		MINOR	1
EXCESS SEGMENT	$MAX(c,d) \le 1/4 T$		MINOR	1
BUBBLES	$d^* \ge 0.2$ QTY=0		MINOR	2
BLACKS SPOTS	d ≤ 0.3	N.A.**	MINOR	2
	0.3 <d≤0.4< td=""><td>QTY≤1</td><td></td><td></td></d≤0.4<>	QTY≤1		
	0.4 <d< td=""><td>QTY=0</td><td></td><td></td></d<>	QTY=0		
LINE SCRATCHES	x≥0.7 y≥0.05	QTY=0	MINOR	3
BLACK LINE	x≥0.7 y≥0.05	QTY=0	MINOR	3

\* $d = MAX(d_1,d_2)$ 

\*\* N. A . = NOT APPLICABLE

DEFECT TABLE : B



LINE SCRATCHES / BLACK LINE fig . 3

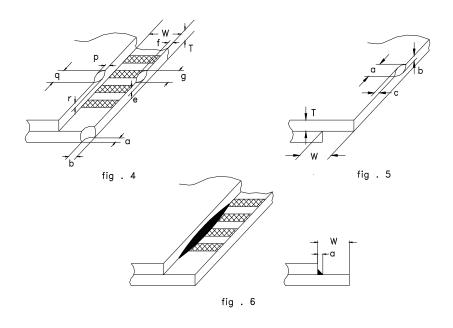
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## $\ \, \textbf{QUALITY STANDARD} \, ( \, \, \textbf{CONT.})$

DEFECT		CRITERIA	ТҮРЕ	FIGURE
	CONTACT EDGE	e≤1/2T f≤1/3W g≤3.5		4
CHIPS	BOTTOM GLASS	p≤1.0 q≤3.5 r≤1/2T	MINOR	4
	CORNER	a≤1.5 b≤W		4
	TOP GLASS	a≤3.0 b≤1/3T c≤1/2W		5
GLASS PROTRUSION		$a \le 1/4 \text{ W}$	MINOR	6
RAINBOW		-	MINOR	-

UNLESS STATE OTHERWISE , ALL UNIT ARE IN MILLIMETER .

DEFECT TABLE : B



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#### HANDLING PRECAUTIONS

#### (1) CAUTION OF LCD HANDLING & CLEANING

The polarizing plate on the surface of the panel is made from organic substances. Be very careful for chemicals not to touch the plate or it leads the polarizing plate to deteriorate.

If the use of a chemical is unavoidable, wipe the panel lightly with soft materials, such as gauze and absorbent cotton, soaked in a solvent.

\*Usable solvent: Alcohol (ethanol, IPA and the like)

Avoid wiping with a dry cloth, since it could damage the surface of the polarizing plate and others.

#### (2) CAUTION AGAINST STATIC CHARGE

The LCD modules use CMOS LSI drivers, so customers are recommended that any unused input terminal would be connected to  $V_{DD}$  or  $V_{SS}$ , do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

#### (3) ESD PRECAUTION

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be totally safe, it is recommended to take normal precautions appropriate to handling LCM module. For example: product surface grounding. Always take ESD precaution when handling the *LCD Module*. Components are exposed for direct finger touches and can be damaged unless ESD precaution is taken.

#### (4) PACKAGING

Avoid intense shock and falls from a height and do not operate or store them exposed to direct sunshine or high temperature/humidity for long periods.

#### (5) CAUTION FOR OPERATION

The viewing angle can be adjusted by varying the LCD driving voltage VO.

Driving voltage should be kept within specified range, excess voltage shortens display life.

Response time increases with decrease in temperature.

Display may turn black or dark Blue at temperature above its operational range; this is however not destructive and the display will return to normal once the temperature falls back to range.

Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured". They will recover once the display is turned off.

Condensation at terminals will cause malfunction and possible electrochemical reaction. Relative humidity of the environment should therefore be kept below 60%.

### (6) SAFETY

Liquid crystal may leak out of a damaged LCD, it is recommended to wash off the liquid crystal by using solvents such as acetone or ethanol and should be burned up later.

If any liquid leak out of a damaged glass cell comes in contact with your hands, wash it off with soap and water immediately.

#### **WARRANTY**

CLOVER will replace or repair any of her LCD module in accordance with her LCD specification for a period of one year from date of shipment. The warranty liability of Clover is limited to repair and/or replacement. Clover will not be responsible for any subsequent or consequential event.

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<sup>\*</sup>Appropriate solvent: Ketones, ethyl alcohol