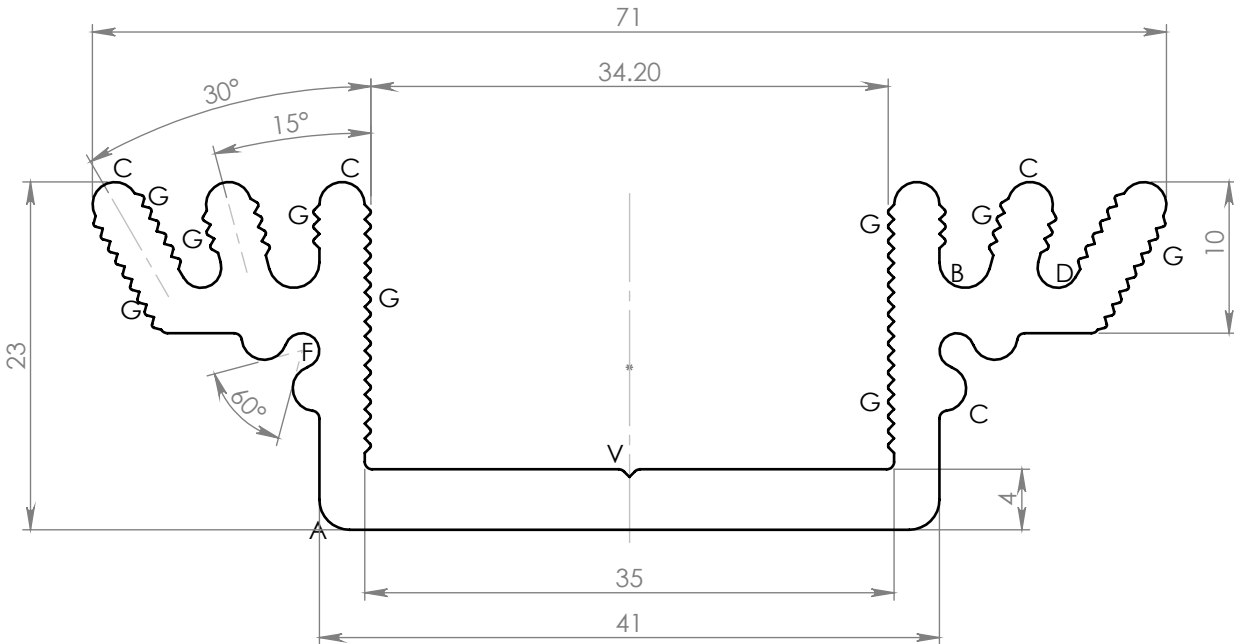
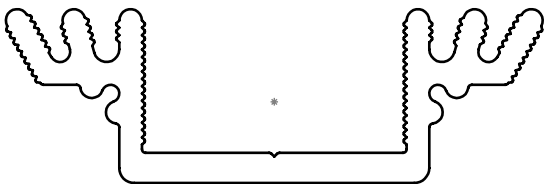


SHAPE No. 38827		R	UNMARKED THICKNESS		3.00	EXPOSED SURFACES		E ----- E	V-GROOVES		0.50 x 90°				
			SURFACE FINISH	MILL		ANODISED		PAINTED		DO NOT SCALE	lxx ... mm ⁴				
			(Client is responsible to check all dimensions before signing drawing approval)								lyy ... mm ⁴				
EST MASS Kg/m		1.270		Serrations - 0.40 x 90° 											DIE SIZE Ø230X135
AREA SQ/MM		468.801											No OF HOLES 1		
TOTAL PERIMETER		288.705											PRESS P15 / P22		
EXTERNAL PERIMETER		288.705											BOLSTER 56 / 130 B		
ANODISING PERIMETER		288.705											SUB BOLSTER SG180		
FACTOR		14											RING No. S12 / 230x135		
CLASS/ TYPE		22											SHAPE No. 38827		
ALLOY		6063 T6													
LOCATION		O													
DRAWN		VC													
DATE		12/09/1989													
SCALE		2:1													
ENQ No.		17776													
CAD FILE		96/64													
CUSTOMER DWG No. SK55				Radii A - 2.00 B - 1.68 C - 1.50 D - 1.34 F - 1.15 G - 0.20 Other - 0.50											
CUSTOMER Getratech															
IMPORTANT DIMENSIONS *															
TOLERANCES AS SHOWN AND ACCORDING TO DATA BOOK EDITION 18				...	...	...	END USE		CCD						
				03/03/2016	Redrawn From Original	DG	Electronic Surrounds		71						
				DATE	REVISION	DRAWN									